The Design of a Haptic Device for Training and Evaluating Surgeon and Novice Laparoscopic Movement Skills

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THE DESIGN OF A HAPTIC DEVICE FOR TRAINING
AND EVALUATING SURGEON AND NOVICE
LAPAROSCOPIC MOVEMENT SKILLS

A Thesis
Presented to
the Graduate School of
Clemson University

In Partial Fulfillment
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Computer Engineering

by
Ryan Bontreger
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Committee:
Dr. Tim Burg, Committee Chair
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Dr. Ian Walker
ABSTRACT

As proper levels of force application are necessary to ensure patient safety, and training hours with an expert on live subjects are difficult, enhanced computer-based training is needed to teach the next generation of surgeons. Considering the role of touch in surgery, there is a need for a device capable of discerning the haptic ability of surgical trainees. This need is amplified by minimally invasive surgical techniques where a surgeon’s sense of tissue properties comes not directly through their own hands but indirectly through the tools. A haptic device capable of producing a realistic range of forces and motions that can be used to test the ability of users to replicate salient forces in specific maneuvers is proposed. This device also provides the opportunity to use inexpensive haptic trainers to educate surgeons about proper force application.

A novel haptic device was designed and built to provide a simplified analogy of the forces and torques felt during free tool motion and constrained pushing, sweep with laparoscopic instruments. The device is realized as a single-degree-of-freedom robotic system controlled using real-time computer hardware and software. The details of the device design and the results of testing the design against the specifications are presented. A significant achievement in the design is the use of a two-camera vision system to sense the user placement of the input device. The capability of the device as a first-order screening tool to distinguish between novices and expert surgeons is described.
ACKNOWLEDGMENTS

To all the mentors along the way and those more knowledgeable who shared their gifts with me, thank you.
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CHAPTER 1

INTRODUCTION

The goal of this work is to design, build, and demonstrate a haptic interface device that can be used in the evaluation and training of laparoscopic surgeons. This thesis is organized to follow the research and design process executed in fulfilling this goal. Chapter 1 contains the background information on human touch and perception, laparoscopic surgery training methods, and computer controlled haptic devices that points to a new opportunity for creating a mechatronic device that can advance the art of surgeon training. This background research leads to the specifications of a haptic interface device described in Chapter 2. Chapter 2 contains the details of the device design and the results of testing the design against the specifications. A significant achievement in the design is the use of a two-camera vision system to sense the user placement of the input device. The experimental results of using the device as a first-order screening tool to distinguish between novices and expert surgeons is described in Chapter 3. General conclusions about the efficacy and future of the device are formulated in Chapter 4.

1.1 Physiology of Human Contact

To gain an appreciation for why the use of haptic sensations would be beneficial in minimally invasive surgical training, an understanding of the sense of haptic perception and how it compares to other touch related sensations must first be considered. The sense
of touch, since it was first described as one of the five senses by Aristotle, has been unique among the senses. Unlike the other senses, which have a clear and distinct organ associated with the sensation, namely the eyes, ears, nose and mouth, touch does not have the same distinction. Several attempts have been made to define touch in a direct method [1], and many different ways of defining the different touch modalities have resulted. Some early researchers broke down the touch sensations into muscles, joints, and combined all other sensations into a third group [2], where others divided the sensations into five: pressure, warm, cold, pain, and kinesthesis [3]. Modern researchers have grouped the associated sensations from a biological structural standpoint, which was not possible for researchers in the early 1900s [4]. The terminology is still somewhat varied, so here, we will use the terms used by Klatzky and Lederman. They defined the three systems as “cutaneous, kinesthetic, and haptic”, basing these divisions from the underlying neural inputs [5]. Figure 1.1 shows a general comparison of the three systems that will now be described in detail.
Figure 1.1 A comparison of the three systems of human contact that can be evoked when interacting with an object. Cutaneous touch (left) is characterized by a light, fingertip contact with the surface of the device. Kinesthetic touch (middle) involves limb positions as part of sensing of the relative position and orientation of an object. Haptic touch (right) adds dynamic object properties, e.g. inertia, to the sensing process.

1.1.1 Cutaneous Touch

The cutaneous system, sometimes referred to as the tactile system in other publications, consists of sensory inputs from the mechanoreceptors located within the skin. This is demonstrated in the left image in Figure 1.1, where a user is only in contact with the surface of the object and hence only sensing surface properties. Mechanoreceptors are specialized nerve endings in the skin layers that respond to stimulation. Johansson and Vallbo describe the four types of mechanoreceptors present in the human hand, which are also found throughout the body in various concentrations as well [6]. These mechanoreceptors have been proposed to have either fast or slow responses, responding either to fast or sustained stimulation. Within each category, there are also large, diffuse receptors and small, well defined receptors. The small, fast response units are Meisner Corpuscles; the diffuse fast response receptors are Pacinian
Corspuscles. The sustained stimulation response units are Merkel cell neurite complexes for small response fields and the diffuse response field units are Ruffini endings. The fast response mechanoreceptors are closer to the surface of the skin than the slow response receptors [6]. Also included in this category of mechanoreceptors are the hair follicle receptors, although the analysis done by Johansson and Vallbo on the front of the fingers and hand would not include these receptors. This sort of stimulation is related to whether an object is in contact with an observer, and how much contact is being made. A summary is found in Table 1.1 below.

<table>
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Table 1.1 Description of Mechanoreceptors in the Skin

The direct role of cutaneous sensing in most surgeries is small since surgeries involve very little direct tissue contact. Open surgeries are typically performed with gloved hands, with many professional organizations, including the Centers for Disease Control and Prevention (CDC) recommending using double gloves [7]. What little cutaneous sensing that occurs though gloved hands is lost in the case of laparoscopic surgery where all tissue contact is through the laparoscopic tool leveraged at the trocar insertion point. However, the sensing modes are not independent [4] and cutaneous sensing does support the more dominant sensing modes present during laparoscopic surgery.
1.1.2 Kinesthetic Touch

Kinesthesia was defined by Gibson as the sensitivity of the joints, both with and without the muscle sense [1]. We find similar definitions from Clark and Horch, noting that kinesthesia literally means a sense of movement, but that current usage refers more towards a sensing of limb positions [8]. Proprioception, which is synonymous with kinesthesia, comes from three types of mechanoreceptors in the muscles. Two of these mechanoreceptors respond to stretching, and the third is associated with the sensing of the tendon reflex [9]. This is demonstrated in the middle picture of Figure 1.1. In this example, the information conveyed in the kinesthetic sense is the location of a stimulus. The stimulus is noted by the cutaneous contact, relative to the person, and is derived from the angle in the elbow, wrist, and finger joints. The sensory information about the relative positions and parts of the body, and the associated muscular effort needed is kinesthetic in nature, and while it is definitely part of haptic perception, kinesthetics is not typically considered to be a part of force application or environmental inventory [4].

1.1.3 Haptic Perception

The definition of haptics varies greatly in content between researchers, but the general consensus is that haptic sensing requires some sense of activity. This differs from the passive inventory of the environment where the observer only experiences sensation of the environment in relation to the observer, such as temperature, winds, or objects in contact. In practice, most of our tactual perception and tactually controlled performance is considered haptic in nature. This is illustrated in the picture on the far right in Figure 1.1, where the tool is being picked up and manipulated. Several different exploratory
methods associated with haptic perception have been described. Rubbing in a lateral motion against a surface, for instance, gives the sensations of texture. However, this is not truly cutaneous or kinesthetic in nature, but falls in between the two. Other motions, such as pressing against a surface to sense hardness or holding an object unsupported to sense weight are also haptic explorations. Other techniques like wrapping hands around an object or following contours provide shape information are, like the other methods, combinations of cutaneous and kinesthetic touch with movement on the part of the observer [10]. With this necessity for movement, a haptic device needs to be capable of moving as well as exerting forces back to the user that would come as a result of contact with the environment. A suitable device for laparoscopic training should primarily cater to the haptic perception of the user but must also be designed such that the senses of cutaneous and kinesthetic touch support the primary touch illusion of the simulator.

1.2 Haptic Devices and Interfaces

In order to touch or feel a virtual or teleoperator system, a haptic interface is employed. In general a haptic device leverages the touch modalities described above to create an artificial perception on a user. Haptic devices are most frequently used as computer interface devices in gaming and training systems. Traditional computer peripherals, such as the keyboard and mouse, are passive devices. These devices are only used as a sensor of the user’s motion or state, and despite the interest in these devices from usability and ergonomic studies, these devices are uninteresting in the field of haptics. The important principle that differentiates haptic devices from general user interface devices is the two-way method of communication, where the user provides
input and receives touch excitation output via the same device through some actuator forces [11]. Most commercial devices fall within two categories of control implementation, impedance and admittance. Within these categories, a wide variety of designs exist [11].

1.2.1 Impedance devices

An impedance device receives a displacement input from the user and produces an appropriate reaction force according to an environmental model. For example, a simple spring model for the virtual environment would produce a force directly proportional to the input displacement. Many popular devices that have seen some general consumer success, such as the Novint Falcon and the Sensable PHANTOM series, are examples of impedance devices. As a result, the user will feel the mass and friction of the physical device in addition to the virtual forces generated by the system. Because of this, impedance devices tend to be very lightly built, as to minimize the force and friction generated by the physical device that may also influence the user’s ability to accurately sense the virtual system [12]. The primary advantage of impedance devices is that there exists a wide variety of commercially available, low-cost sensors that can be used to measure the displacement of a robotic device. For example, low-cost encoders facilitate angular position sensing.

While the basic control structure is very simple, the control of these devices presents challenges. One approach for stabilizing a haptic system is to guarantee passivity of the elements of the system. The elements of the system are the human operator and the
haptic device. As active movements of humans are below 10 Hz, the human is assumed
to be passive for high frequency dynamics. Thus, stability can derive only from making
the haptic device passive. This is simply keeping the inequality \( b > \frac{KT}{2} + |B| \), where \( b \) is
the physical damping of the device, \( K \) and \( B \) are the stiffness and damping of the virtual
wall, and \( T \) is the sampling period. However, this is not the optimum criterion for stable
haptic rendering. The exact stability region comes from representation of the haptic
device as a damped mass system interacting with a virtual world mass-spring-damper
system. This is then controlled via discrete-time PD control [13].

Four classes of haptic device system designs have been proposed: open-loop
admittance controlled systems, closed-loop admittance controlled systems, open-loop
impedance controlled systems, and closed-loop impedance controlled systems [14]. In the
closed-loop controlled impedance systems, the output force is measurable, and used as a
feedback term. As force sensing is difficult and typically expensive, most commercially
available impedance devices are open-loop designs [15]. The device proposed here is a
closed-loop current control for an open-loop impedance control system. The output force
to the user is a function of current and the geometry of the interface mechanism. Thus the
force is controlled (in an open loop sense) while not being directly sensed.

1.2.1.1 Wearable devices

There is a whole class of wearable haptic devices for uses varying from
navigation [16] to rehabilitation and virtual reality [17] to the expression of physical
emotions over internet-based communications [18]. These devices vary greatly in size
and shape, from force actuators attached to a user to exoskeleton devices worn over limbs. There are a few commercially available devices, notably the CyberGrasp from CyberGlove Systems [19], but because of the unique requirements of each individual application when wearable devices are used, most current devices are custom designed research prototypes. These devices are limited in the forces they can actuate, because they are worn on the user and the use of larger motors would encumber the users [20].

1.2.1.2 Desktop devices

Desktop devices are different from the wearable devices in that the device is in a fixed location, and only a part of the device is movable, i.e. a fixed base with a movable user interface. Most commercially available devices are in this category, including the PHANToM line of devices from SenseAble [21], the Falcon from Novint [22], the delta.x, omega.x, and sigma.x devices from Force Dimension [23], and other joystick-like devices from Microsoft, Logitech, and others. These devices are available for almost any budget and typically the cost is proportional to range of motion, position sensing accuracy, and number of degrees-of-freedom of movement and degrees-of-freedom with force actuation. Desktop devices are frequently limited to a very small workspace, generally a cube a few inches on each side, so their typical application is in fine motor skill tasks, like virtual sculpting [24] [25], where the range of motion is small but the range of motion and haptic sensation mimics a real environment [26]. Also, this category of devices has found a market in the commercial entertainment sector, with popular games supporting the use of a haptic input device. The Novint Falcon is marketed this way, featuring an optional pistol-grip styled handle to be used in first-person shooting.
games like the Half-Life series from Valve, Battlefield series from EA, and several other independent games [22].

Figure 1.2 PHANToM Omni (left) is a four degree-of-freedom haptic device with three actuated joints (red arrows) and one passive joint (green arrow). The Novint Falcon (right) has three actuated linear degrees-of-freedom that form a three inch cubic workspace.

1.2.1.3 Tactile devices

Tactile devices are another category of devices that give mechanical sensations to the user. These devices cater more towards the tactile sense than to the haptic sense seen in the desktop class of devices. These fill a variety of roles, many of them typically associated with accessibility systems for the impaired. A variety of devices, with varying numbers of contact points and interaction techniques can be found in the work from Laycock and Day [20].
1.2.2 Admittance devices

An admittance device is driven by an input force from the user and then uses these forces to constrain the user’s position according to an environmental model. For example, if the environment is model as a simple spring then a constant user input force should produce a proportional displacement of the device. Although these are less widely used than impedance devices, they are still frequently used in industrial robotic applications or in other situations where slow, precise movements are necessary [27]. There are a few commercially available desktop devices that are admittance-based. One such commercially-available desktop device is the HapticMaster. Some of the benefits of an admittance device include the ability to provide a very high stiffness and large forces [12]. However, force sensing is significantly more difficult and thus more expensive compared to position sensing.

1.2.3 Niche-specific devices

Devices can easily be created for specific applications and may not fall into the earlier categories. These devices include devices from programmable music keyboards, weight scales, to augmented mice with brakes, force-actuated knobs, deformable planar surfaces, and many more. These devices are explicitly tailored for the specific application and expected use and illustrate how the design of the electromechanical interface mechanism can be a critical portion of the haptic system design [28].

Another developing niche of note is the use of haptic devices in the field of prosthetics and limb replacement. Like the exoskeleton devices discussed earlier, these
are designed to be worn by the user. However, instead of having virtual objects that are used to formulate the force outputs to the user, real world interactions are used to calculate these outputs. This class of devices allow for the users to regain lost sensations with more realistic results than conventional treatments [29].

1.3 Laparoscopic Skill Trainers

The goal of the proposed haptic device is centered on training skills for minimally invasive surgery, notably laparoscopy\(^1\), a brief look at why force application in this field is important will explain the need for such a device. The first laparoscopic procedures in humans were performed in 1910 by Hans Christian Jacobaeus [30]. The procedure was used for examining the condition of patients with tuberculous peritonitis. The tools used then, a cystoscope\(^2\) and Stille trocar, are still used today. The endoscope\(^3\) has been updated to take advantage of technology advances in video capture and imaging, but the basics in minimally invasive exploration have not changed. He was also the first to realize the need for training on animals and cadavers, and the risk of organ injuries with insertion of the trocar, among other concerns [30].

Laparoscopic surgery has become a preferred option when it is viable. From a patient’s perspective, the reduced hemorrhaging, smaller incisions, less pain, and shorter hospital stays are all sought after benefits provided by laparoscopy surgery. However, the procedures may be more challenging to the surgeons. The limited range of motion,

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\(^1\) Laparoscopy technically refers only to minimally invasive surgery in the abdominal or pelvic cavity.  
\(^2\) A cystoscope is now considered a specific type of endoscope for the urinary bladder.  
\(^3\) Endoscope is the general term that covers all the minimally invasive tools to allow a medical professional to view inside the body.
lack of depth perception, and the inability to directly interact with the tissues with their hands all make laparoscopy more difficult to perform than standard surgery. In the United States alone, approximately 420,000 laparoscopic cholecystectomy procedures are performed annually, compared with only another 90,000 traditional open cholecystectomies annually. In terms of laparoscopic operations, this is the most common procedure, although many other procedures are now being performed through minimally invasive techniques now. Some other minimally invasive surgical procedures include appendectomies, gastrointestinal surgery, bariatric procedures, gynecologic surgery and urologic operations [31].

1.3.1 Fundamentals of Laparoscopic Surgery

Laparoscopic surgery became commonplace in the early 1990’s, but because of the learning curve associated with the procedures, an increase in the rate of injuries was also seen. With no formal metric to establish competency at laparoscopic skills, the Society of American Gastrointestinal and Endoscopic Surgeons (SAGES) developed the Fundamentals of Laparoscopic Surgery (FLS) program. The purpose of the FLS is to establish basic cognitive and technical skills for laparoscopic surgeons [32]. Five manual skills tasks are included. These are a peg transfer task, a precision cutting task, placement and securing of a ligating loop, and two suture tasks. These tasks are associated with a device referred to as a box trainer. Inside a closed box, surgeons perform these tasks using actual laparoscopic tools, with video feedback through a monitor. These tasks are graded for speed and precision and test the surgeon’s coordination, ambidexterity,

---

4 A cholecystectomy is the surgical removal of the gall bladder, frequently performed to treat gall stones
bimanual skills, and depth perception. The manual skills tasks are derived from the McGill Inanimate System for Training and Evaluation of Laparoscopic Skills (MISTELS), which has been well validated [33].

It is significant that the FLS skill set does not attempt to create a surgical simulator, the tasks such as peg transfer are not surgical maneuvers and the manipulated objects are not surgical phantoms. The success of FLS can be attributed to the fact that this simple set of tasks spans the set of salient skills needed to perform laparoscopic surgery. It has recently been suggested that FLS spans only the skill set related to eye-hand coordination [34]. Connecting the FLS idea of minimal skills training with the need for force perception and application skills in laparoscopic surgery, Singapogu [35] has suggested that a minimal set of haptic skills can be developed to span the set of haptic skills needed in laparoscopic surgery.

1.3.2 Current State of Laparoscopy

While in most simple operations, laparoscopy is performed directly by the surgeons, a quickly growing trend is for robotic-assisted minimally invasive surgery. The leading system in this area is the da Vinci surgery system from Intuitive Surgical [36]. Originally designed for use by NASA and DARPA for performing remote surgery on the battlefield or in space, the current systems are widely used in on-site surgery. Currently more than 1,400 hospitals have the da Vinci system in place [37]. While this has not replaced open surgery or laparoscopy, the number of procedures being performed through this robotic system is rapidly increasing. For the da Vinci system, 278,000 procedures
were performed in 2010, up 35% from the previous year. More hospitals use robotic assisted surgery systems, with about 200 new *da Vinci* systems being installed per year worldwide. These systems are expensive, costing between 1 and 2.3 million USD depending on what additional features are included, with instrumentation and tools that cost another $1,300 to $2,200 per procedure [38].

Some of the issues mentioned with laparoscopy in general have been addressed in the *da Vinci* system. For video, a 3D camera system and display is used, so that depth perception is preserved for the surgeons. Also, the system does relay force feedback sensations to the surgeon during the procedure [37]. The location of the sensors in this system design relays the instrument-organ contact forces to the surgeon only, free from the interfering signals of the abdominal wall or friction with the trocar. The advantages of a system like this, where the surgeon’s motions can be reduced to a smaller scale to allow for more precise motion, or to filter out hand jitters, are quite powerful tools in today’s minimally invasive operating room. The associated cost makes this robotic system difficult to justify in simple procedures performed by well-trained surgeons.

### 1.3.3 Virtual Reality Simulators

One of the first available computer-based simulators, the MIST VR system focused on the tool movements in a very small range of motion. The MIST VR simulator consisted of two laparoscopic instruments mounted to a gimbal with motion-detecting potentiometers and was linked to a PC. The tools available had six degrees-of-freedom, able to interact with a 10 cm³ volume. This trainer had visual feedback and consisted of
six tasks: acquire-place, transfer-place, traversal, withdraw-insert, diathermy, and manipulation-diathermy [39]. Multiple studies have shown the validity of this trainer, both as a discriminating measure between novices and experts and in improving the performance during real surgeries [40].

As technologies improved, newer systems were introduced that implement more realistic tasks, such as the LAPSIM simulator from Surgical Science. This device also shows validity in differentiating between novice and expert subjects. With increased realism in graphics and more complex tasks, including suturing, clip application, lifting, grasping and general instrument navigation, more complete procedures can be trained virtually [41].

Most devices that offer haptic feedback offer the feature as an optional addition. One such device, the LAPmentor II from Simbionix has such capabilities. Like the other devices mentioned, the proof of validity for this simulator is also documented [42], but the benefit of haptic feedback has been found to be relatively insignificant. A theory as to why the haptic feedback did not seem effective in this instance is the compensation for the lack of feeling by using more visual cues [43]. This study motivated the device proposed in this thesis to avoid confounding visual feedback in conjunction with haptic feedback to isolate haptic skills. This also motivated enclosing the system, so that visual cues simply from seeing the tool would be avoided.
1.3.4 Opinions and Findings

In terms of practical results, using haptic feedback has been shown to enhance force skill learning on abstract motor skills [44]. Furthermore, the use of virtual reality simulators for laparoscopic skill training has also shown to be effective, even before the introduction of haptic forces [40]. But as seen with the LAPmentor II, haptic feedback did not correlate directly to an improvement in abilities. With the potential conflicting factors from the visual feedback, we look to devise a system that will isolate the haptic perception from the visual response.

With simulators in general, even when used only in familiarizing the user with the tool, not the surgical operation itself, the findings have shown performance gains for trainees [40]. Comparing virtual reality to the traditional box trainer commonly used to train surgeons to work with the tool, virtual reality training showed gains over the traditional box trainer. The box trainer has proper haptic feedback, being a mechanical system, yet did not show as much improvement as a non-haptic LAPSIM system. Both training methods did show improvement over no training [45].

1.4 Goals of This Project

According to the work of Richards et al., one of the more difficult tasks in laparoscopic surgery, and surgery in general, is training the optimal forces and torques that should be used with the different movements performed during an operation. Their work discerned five different states for the tool within an operation. These states are idle (free-tool), grasping, spreading, pushing, and sweeping (lateral retraction) [46]. The
confluence of the need for haptic training for laparoscopic surgeons and the potential of haptic devices to fulfill such training, suggests that there is an opportunity to create a new haptic training paradigm for laparoscopic surgical training. This idea is summarized in Figure 1.3 [35], where a set of haptic analogies are proposed that contain a minimum spanning set of skills needed for laparoscopic surgery. The goal of this project is to design, build and test a haptic device that can implement an analogy for the Free-tool Motion skill and the Tissue Sweep skill.

Figure 1.3 Four minimal haptic skills are proposed that span the haptic interactions in laparoscopy.

The goal of this device is not to train the full surgical process or even complete maneuvers, but rather to make a device to distinguish and train for specific haptic
abilities. With this particular device, we will test two types of tool motion to determine if we can identify surgeons by their haptic ability. These tool motions, sweep and idle (free-tool), are chosen because the implementation of the two methods would have shared hardware and function as a base point to add in the other states of operations described by Richards et al. We anticipate that these two haptic analogies will be able to differentiate between novices and expert surgeons. Furthermore, this device will fill a niche as an inexpensive trainer in the area of force application and force sensitivity. Current haptic surgical trainers come with a hefty price tag and are thus hindered in their industry-wide acceptance. By creating a device that can test the haptic ability of surgeons that is affordable to the community at large, force application tasks could be tested for, ensuring surgeons are capable of correctly applying forces in the operating room.
CHAPTER 2

DESIGN AND IMPLEMENTATION OF THE HAPTIC MECHANISMS

2.1 Requirements

The requirements on this novel haptic device derive from the haptic analogies that are going to be implemented. Of the five motions covered in the work from Richards et al. [46], this device is going to implement the free-tool and sweeping analogies. An efficient device design will require identifying the common elements of both analogies, the unique requirements of each analogy, and also the existing approaches and equipment available.

2.1.1 Sweep Analogy

The origin of the sweep analogy, specifically the lateral movement of the tool against internal tissues, is illustrated in Figure 2.1, where the surgeon is manipulating organs and tissues within the body. The laparoscopic tool acts as a lever with a variable fulcrum determined by the trocar and insertion length. This scenario is modeled as having a mass-spring-damper system attached to the tip of the tool, as seen in Figure 2.2. As discussed in the introduction, the goal of this analogy is to produce the salient forces and torques felt by the surgeon during this type of surgical maneuver. The goal is not to accurately reproduce a specific tissue, which would obviously demand a much more sophisticated model.
Figure 2.1 Surgeon sweeping tissues away from the tool insertion point
Figure 2.2 Mass-Spring-Damper system proposed as an analogy for the sweep task

When the user holds the tool at steady state, the user exerts a force that will be equal to the force returned by the system. As a dynamic formulation, the force generated by the tissue model is given by

\[ F_{sys} = m\ddot{x} + b\dot{x} + kx. \]

This is clearly an impedance formulation of a haptic interface when the displacement \( x \) follows the input position of the virtual tool and the force applied to the user through the physical interface is \( F_{user} = -F_{sys} \). Given that the tool moves in an arc, but the spring system is based around a linear displacement, we need to convert the angle theta to a
distance $x$. Using some simple trigonometry, it can be seen that $x$ is related to $\theta$ by the equation

$$x = l \sin \theta.$$  

A desired feature of the sweep analogy is that the user can change the geometry of the analogy by changing the insertion length. This relationship between $x$ and $\theta$ requires measurement of the length of the tool past the motor pivot point, $l$. The specific approach to measuring $l$ if a real laparoscopic tool is used in the user interface is a significant challenge that will be discussed later. In steady state, where the user is not moving the tool but rather holding it in position, the equation simplifies to

$$F_{sys} = -F_{user} = kx.$$  

With this, it is evident that user applied force being derived purely from position measurements, however, the dynamic model will require velocity and acceleration information.

### 2.1.2 Free-Tool Analogy

The free-tool motion concept arises from the surgical task of manipulating the laparoscopic tool within the workspace, inside the human body cavities, without contact with organs or tissues. There are a number of different laparoscopic tools with different diameter shafts, end effectors, and handle mechanisms. These tools may be freely moved while grasping excised tissue. The free-tool analogy should capture the haptic modalities of this maneuver needed to test and teach free-tool motion skills. Along with the sweep
task discussed earlier, it is not required that the free-tool analogy exactly replicates the physical situation in vivo. In essence, the goal of the free-tool analogy is to train the user to perceive how far the virtual tool is inserted past the trocar, from the feel of manipulating the interface tool. The approach to approximate the dynamics of this physical system was to implement a virtual mass attached to the end of the tool. This mass is affected by gravity, and as the mass changes, so does the perceived “movability” of the tool. The term “movability” is used to lump all of these contributing factions into a single perception that the user can articulate. Thus, by changing the mass and testing the subjects perceived “movability”, we can assess their competence in tool length estimation.

![Diagram of free-tool analogy](image)

Figure 2.3 Multiple factors contribute to the “movability perceived by the user in the free-tool analogy
The static force model of the simplified analogy are given by $\tau = mg r \sin \theta$, where $m$ is the variable mass that changed between tools, $g$ is the acceleration due to gravity, $\theta$ is the angle of the tool past the vertical, and $\tau$ is the torque from the virtual model. The insertion length needs to be measured as the analogy is simulated. Measurement of the insertion length will be addressed later.

2.1.3 Common Properties

When considering the requirements of a device to fill these analogies, the first design consideration is the number of degrees-of-freedom our device needs to have. From this, we notice that we need only one actuated degree-of-freedom, a rotation in the plane perpendicular to the user. Considering only a single axis of rotation is desired, a single motor will be sufficient to actuate this degree-of-freedom.

2.1.4 Real-time control hardware

From the broad perspective of controlling a haptic device, the haptic system can be considered as a robot. Hardware and software tools for robot control prototyping are widely used. The haptic system can then be considered as the interaction between the real world robotic device and a virtual world. The user input needs to influence a virtual system, and this virtual system has to take said input, manipulate the virtual environment, and return the updated virtual world interaction forces. The diagram in Figure 2.4 illustrates the interconnections of the user, virtual world, and interface device.
Real-time control literally means control that can guarantee to return a result within a fixed period of time. Haptic devices are an application of soft real-time computing. For haptic feedback to feel realistic, a sufficiently high update rate must be

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5 Soft real-time computing implies that missing an update only degrades system performance, not cause data to become useless (firm real-time) or total system failures (hard real-time)
maintained. Failure to maintain a high and consistent update rate will weaken the illusion of the rendered environment. Currently, 1 kilohertz (kHz) is the generally accepted update rate necessary for rendering solid objects. However, for textures, a faster update rate, on the order of 5-10 kHz is desirable for perceptually stable rendering [47]. With this requirement in mind, a target update rate of 10 kHz is chosen. There is a tradeoff in haptic rendering between model complexity and maximum attainable update rate. With the exception of the length sensor, the remainder of the simulation model is sufficiently simple to be implemented at the desired 10 kHz. For this reason, the length sensor will be implemented in a separate program.

![Block diagram of input-output system requirements](image)

Figure 2.5 Block diagram of input-output system requirements

In Figure 2.5, the high-level system requirements are presented. The haptic device controller needs to be capable of producing a single output, voltage to the motor, as a function of four inputs, the encoder position, the insertion length, the current in the
motor, and the model equation. The system also has to be capable of processing the input information to make calculations to determine the desired output. To do this, a system capable of multiple inputs and real-time operation is needed.

Technically specific, this system runs on an xPC target computer with a special Q4 Hardware In Loop (HIL) (Quanser Consulting Inc, Ontario, Canada) board in a PCI Express slot. Connected to this board is a Quanser Q4 terminal board. This terminal board has both analog and encoder input channels, as well as analog output channels. The encoder input channel is used to read the encoder values, transmit the data into the running Simulink code. Likewise, the analog input transmits the current sensor data to the system. The output voltage to the motor is sent through the analog output. An amplifier with an amplification factor of three is used to amplify the signal to power the motor. The system is able to achieve a hard real-time update rate because there is no overhead present on the target workstation, as the only application ever running on this machine is the model simulation. If this model was to be run on a general purpose personal computer, this guarantee is not possible as other simultaneously running programs will compete for resources, not always guaranteeing that the simulation will update at a fixed interval. Figure 2.6 illustrates the relationship between the hardware in the xPC target system.
2.2 Robotic Mechanism Design

Considering the requirements to implement the described free-tool and sweep analogies above, the functional requirements of the haptic interface are detailed in Figure 2.7. Since both analogies consist of motion in the same plane with respect to the trocar, a single torque source in this plane of motion will produce the necessary torques. The system also needs to have a user controlled insertion length past the motor. This does not need to be force actuated though. Also desired is a real laparoscopic tool for the user to interact with. This tool can also be the same for both analogies.
Figure 2.7 Schematic of the Functional Requirement of the Free-Tool and Sweep Analogies. The commonality of these analogies allows a single realization where a real laparoscopic tool is actuated by an electric motor.

The motor is the primary component of the haptic device and needs to be considered carefully to ensure that it will perform adequately. More importantly, the range of torques that this system will recreate should be sufficient to produce the analogy of the torques experienced through actual laparoscopic procedures.

2.2.1 Establishment of motor specifications

*In vivo* measurements of laparoscopy were used to determine the range of motion and the peak torque needed in the haptic analogies. First, in establishing a range of motion necessary for the haptic device, the range of motion in a real procedure is
considered. According to the work from Picod et al, a 60 degree cone was sufficient to perform most standard sweep and free-tool manipulations [48]. Thus, a range of 30 degrees from center in each direction would be sufficient for the proposed haptic device. For the necessary torque to be produced, we see that in the same work from Picod and co-researchers that the measured torques for the interaction between the instrument and the organ ranges from 0 to 100 millinewton meters (mNm) [48]. The device used in these \textit{in vivo} measurements was able to record lateral forces at the tool tip ranging from 0.1 to 10 Newtons, using a standard laparoscopic device outfitted with force sensors. This means that the tool is at least 1 cm past the trocar during measurements. These measures of tool-tip forces are a reference range for the forces and torques that the haptic device should reproduce.

Given the above requirements, and allowing for significant range to overshoot the targets, the motor should be capable of producing at least 150 mNm of torque over a 90 degree cone. Both analogies reduce the actual motion from a two-dimensional cone to a one-dimensional planar rotation. Furthermore, an encoder with at least 1000 counts per revolution to provide a 0.36 degree resolution will also be necessary to ensure that closed-loop position control will have accurate feedback.

\textbf{2.2.2 Evaluation of the selected motor}

The Tohoku Ricoh DC motor (P/N 52155301) with an optical encoder was selected for the initial prototype. The motor advertises a 49.4 millinewton-meter per ampere (mNm/A) torque constant. For a laparoscopic tool, with an insertion length at a
minimum 1 cm at a peak current of 4 Amperes, this motor can simulate a tip force of 19.75 N. As this is an important part of the robotic mechanism, a series of lab benchmark tests were done to characterize the motor.

Looking at how this device will be realized, we see that we will need to control the torque on the motor. To control the motor torque, we need to control the current sent to the motor. Thus, we need to be able to measure the current sent to the motor, and send a voltage to the motor. To accomplish this, we need a method of sending sufficient voltage to the motor, and a method of measuring the current. Furthermore, an amplifier to bring the power transmitted from the computer output to a voltage more usable by the motor would be necessary. The proposed system is shown in Figure 2.8. This will also have to have a control algorithm, which will be discussed later.

![Simplified conceptual circuit diagram](image)

Figure 2.8 Simplified conceptual circuit diagram

As seen in Figure 2.8, the motor was connected to the amplifier and current sensing circuitry. An arm was connected to the motor shaft and the free end of the arm
placed on the platform of a digital scale. A picture of this torque sensing apparatus is seen in Figure 2.9. Table 2.1, found below, summarizes the torque measurements for a series of constant current levels.

<table>
<thead>
<tr>
<th>Voltage (Volts)</th>
<th>Current (Amperes)</th>
<th>Scale reading (Grams)</th>
<th>Force (mN)</th>
<th>Torque Constant (mNm/A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.9</td>
<td>0.43</td>
<td>6.0</td>
<td>58.8</td>
<td>41</td>
</tr>
<tr>
<td>1.5</td>
<td>0.67</td>
<td>9.9</td>
<td>97.02</td>
<td>43</td>
</tr>
<tr>
<td>3</td>
<td>1.31</td>
<td>20.2</td>
<td>197.96</td>
<td>45</td>
</tr>
<tr>
<td>4.5</td>
<td>2.20</td>
<td>32.6</td>
<td>319.48</td>
<td>44</td>
</tr>
<tr>
<td>6</td>
<td>2.68</td>
<td>41.8</td>
<td>409.64</td>
<td>46</td>
</tr>
<tr>
<td>9</td>
<td>4.33</td>
<td>70.5</td>
<td>690.9</td>
<td>48</td>
</tr>
</tbody>
</table>

Table 2.1 Lab test motor data

Figure 2.9 Motor torque generation testing apparatus
From Table 2.1, we can see that the calculated torque constant approaches the advertised torque constant for higher currents. The proposed device will require consistent, but not necessarily accurate torque production, thus a median value of 45 mNm/A for a torque constant will be used in simulations. Note that the table can be used to compensate for the nonlinearity of the torque constant if more accuracy is needed.

2.2.3 Current Control Loop

Since the torque of the motor is dependent on the current, the controller will be designed to control the current in order to implement torque control. A standard Proportional-Integral (PI) controller was selected. The Simulink simulations that are converted and executed on the xPC target machine use this controller shown in Figure 2.10. In Figure 2.10 the block diagram has been augmented to assist in understanding how the system is interacting with the real world, the physical motor system has been superimposed onto the model, showing where the physical motor connects to the controller. The torque constant found earlier is used in the “current converter” block. The motor can be simulated to prove that the controller works to produce current control for various input signals.
The motor rotor was blocked and a step function (0-2 A) was designed as the desired current trajectory. Using the results of this experiment, the controller was tuned based on overshoot, steady state error, and response time. The gains selected are $k_D = 0.2$ and $k_I = 70$. Figure 2.11 shows the step response of the controller, while Figure 2.12 shows a sinusoidal input and Figure 2.13 shows a trapezoidal desired current trajectory that represents the normal planned operating mode.
In Figure 2.11, for a step input, a rise time from 10% to 90% is observed to be 0.12 seconds. No overshoot is observed, as this is a PI controller with no derivative term. Since step inputs for the current are unrealistic, a sinusoidal input is considered.
Looking at the sinusoidal input shown in Figure 2.12, system lag can be observed. The time difference between the desired current and the actual current is 0.06 seconds (60 ms). For an input signal at a frequency of $2\pi$, this means the actual current is $0.55^\circ$ out of phase with the desired current.
In Figure 2.13, a noisy desired current measurement that follows a shape that is expected to be typical of a user with this haptic system is shown. This test was to observe the effects of noise on the controller. The controller still performs well with a noisy input.
2.3 Support Structure

The motor is required to generate a torque based upon the virtual interactions. The equation for torque at the tool handle is $\tau = r \times F$, where $r$ is the distance from the motor shaft to the handle, and $F$ is the force at the tool handle. There is a need to be able to sense the distance from the shaft of the motor to the tip of the tool being used, where interaction forces are considered to be applied. The entire tool is 40 cm long, including the handle. The shaft of the tool is 34 cm long. This is the tool seen in Figure 2.7. The user-movable distance in that figure is 25 cm. From an overhead view, Figure 2.14 illustrates the dimensional requirements of the system. As mentioned in Section 1.3.3, the device needs to occlude the device mechanics from the user, thus enclosing the tool is desirable. The enclosure dimensions are also marked in Figure 2.14.
In Figure 2.14, the black outer line marks the size of the enclosure. To create this custom enclosure, laser cut acrylic plastic parts are secured together with Bosch aluminum structural framing brackets. Figure 2.15 shows the device from the perspective of a user, and Figures 2.16 and 2.17 show the insides of the enclosure and the complete enclosure respectively.
Figure 2.15 User view of the enclosure

Figure 2.16 Open view of the enclosure
2.4 Establishment of length sensing requirements

The requirements of the length sensing system are such that the system has a minimal impact on the overall system. Notably, the following requirements were defined.

- The sensing system needs to have as little of an impact on the movability of the tool as possible
- The sensing system needs to allow the tool to continue to move freely
• The sensing system needs to be robust

• The sensing system needs to update at a rate faster than controlled human movement speeds. An update rate of about 10 Hertz will be acceptable [13].

• The sensing system requires a positional accuracy of less than 2 cm.

With this set of requirements, several sensing systems were considered.

2.4.1 Selection of sensing technique

2.4.2.1 Optical

A LED-optical system, very similar to the electronics in an optical mouse to track motion against a surface, was considered. Some early testing of an optical-based system showed results accurate to sub-millimeter resolution with update rates of 1000 Hertz. Furthermore, there was no physical contact between the tool and the sensing device, thus the system would allow the tool to continue to move freely. However, the sensing device would still need to be connected to the motor, and need to rotate with the tool, adding some mass to the system as seen in Figure 2.18. The entire sensor, including the batteries weighs 70g, which is significant when compared to the tool. Remembering that impedance devices are intended to be very lightly built as to have minimal impact on the user’s ability to accurately feel the virtual system, the mass of the sensor is a big drawback. One other major issue that occurred on a few occasions during early testing was the issue of slippage. The tool is available with either a black plastic-like wrapping or in stainless steel. With the protective wrapping, the tool surface was riddled with
bumps and ridges that caused slip issues with the sensor. With the wrapping removed, the surface has a reflection that on some of the trials caused issues with the tracking as well. With no reliable method of knowing that a slip occurred, the robustness of an optical sensing system is questionable.

Figure 2.18 Optical sensor setup
In a similar system to the optical system, a wheel based encoder was proposed. This would work on the same principle of a ball mouse, where the wheel would physically contact the tool, and measure distance traveled. This worked very well in an early system design, as the resolution was on the millimeter level with an update rate also around 1000 hertz. However, with the sensor having to make contact with the tool, the resistance to motion was too great considering the small range of torques used during operation of the motor. Like the optical system, the wheel-based sensor system would also have to travel with the tool, adding additional friction and inertia to the system. Although only the wheel and connecting cable would have to travel, reducing the weight significantly, it is believed this would affect the feel of the system.
2.4.2.3 Electromagnetic

Some more novel methods were also proposed, and although most were quickly rejected as impractical, the linear variable differential transformer (LVDT) seemed like it could be effective. This works on the principle of a ferromagnetic core passing through an electromagnetic field. This device slides without friction, but it would require the entire tool to be either replaced with a ferromagnetic core or wrapped in a material to give the tool ferromagnetic properties. By doing this, we would greatly change the haptic properties of the tool. Thus, the solution would be impractical in recreating a natural experience for the user.
2.4.2.4 Visual

Considering the initial requirements did not demand a very high level of accuracy or update rate, a visual system through a webcam would likely fulfill the demands. A camera-based system would not have any physical contact with the tool, and considering that in development talks, an enclosed environment system is a desired end product, a vision system could provide a very robust solution. With other sensor solutions, errors in the sensing would be undetectable, but with a camera system, even if an inaccurate measurement is made at one point, correcting this measurement is possible. Furthermore, as there is no contact with the tool, this sensing solution would have no effect on the user’s ability to accurately feel the virtual environment. Thus, the decision to use a visual system was made.

2.4.2 Camera analysis

For the actual cameras, a pair of PlayStation Eye cameras, which are capable of a 640x480 resolution video at 60 frames per second, was readily available for the prototype. They are changeable from a 56 degree field of view to a 75 degree field of view, and are capable of uncompressed video output. Any webcam of sufficient resolution and frame rate would likely be usable for this application with only minor placement adjustments for field of view accommodations. In this application, the horizontal field of view is of importance, which for the 75 degree setting is only 67 degrees. Thus, for calculations in location and placement of the camera and the associated field of view, a 67 degree angle will be considered.
First and foremost, the camera system must be able to locate the motor point and locate the tool tip. This is vital information to the remaining parts of the length detection system, and if the points cannot be detected, the vision algorithms will fail. Because this is designed to be an enclosed system, simpler techniques of point identification and tracking can be used. Notably, as the system is enclosed, color information, and thus color-based thresholding, can be used to identify and locate the tool and motor.

To interface with the cameras, OpenCV was chosen for its industry-wide acceptance, freely open to modify for specific application needs, and a BSD license, as well as the computational efficiency [49]. In finding the tool tip, first the frame is captured, and then in a pixel-based operation, all areas in the image of sufficient levels in the green channel, and also with a green channel significantly higher than the other channels, are highlighted. A view of this from an overhead camera position is shown in Figure 2.21.
Figure 2.21 Overhead view through the camera
With this binary image, the weighted center of each region is marked as the pixel location of each. By tracing the right corner of the tool tip, the tip can be found as the center point within the rectangle marked out by the two lines in red in Figure 2.22. This functionality is common between both single and multiple camera algorithms, discussed in detail later. For computational efficiency, the symmetry that is expected to be found is exploited, reducing pixel access calls per frame by an average of 200 calls per frame per camera.

Along with the decision to use a visual system, the number and location of the cameras is another problem that requires careful consideration. Ideally, with the vision system, the necessary information for determining the length is simply the location in xyz
space of the motor connection and the xyz coordinate of the tip of the tool. With the two coordinates, the length is easy to calculate. However, localizing a point in three full dimensions is very difficult. We can make one simplifying assumption to our localization: the tool tip is only mobile in a plane. This assumption is reasonably valid, as the out of plane motion available is less than a quarter of an inch (0.25”), and the in-plane motion is on the order of five to ten inches (5-10”). This slight out of plane motion is well within our length sensing requirements, as a 0.25” perturbation at 5” past the motor, the worst case deflection scenario, is only going to change a true measurement by 0.006”.

To use a single camera, the camera would have to be significantly out of plane with the tool. Ideally, the camera field of view would be orthogonal to the plane of motion covered by the tool. The camera location is illustrated in Figure 2.23.
With the camera needing to cover a maximum insertion length of 10”, the camera would need to be located 8” above the plane that the tool moves in, or about 10” above the motor plane, so that the entire range of motion of the tool is within the viewing range of the camera. While the concept is explained in some detail, the goal of isolating visual feedback from the user would be less possible with this camera setup as completing an enclosure around the device would be impractical.

Considering the total size of the device and enclosure, an alternate implementation where the cameras are not out of plane with the rest of the device is considered. With availability of cheap and easy to use cameras, using multiple cameras is not an issue of cost. An unmatched stereo pair setup appears to be the most efficient
method of solving the insertion length problem without leaving the plane of motion. The general idea is demonstrated in the following figures and commentary.

Figure 2.24 An overhead view of an in-plane camera field of view

Using a single camera for in-plane length estimation would be unsuitable. As seen in Figure 2.24, when the tool tip is in position A or in position B, the view from a single camera cannot distinguish the insertion length between the two points, despite their drastic differences, since the tool tip is approaching directly into the lens. In a perfect system, this would not be an issue as the size of the tool tip in the camera would define the distance from the camera. However, this measurement would be hypersensitive to noise, as a few pixels would change length estimates by several inches. Thus, to avoid this, we consider the tool tip to always be located at a single pixel. Because of this definition, there is a level of ambiguity between positions A, and B, as well as between C, D, and E. To the camera, the point determined to be the tool tip is identical, although the
insertion lengths are completely different. By placing another camera on the other side of the device, we can accurately distinguish between these points, as seen in Figure 2.13. For any point, there can be ambiguity in one camera, but it will always be resolved in the other camera. Figure 2.25 demonstrates how the ambiguity does not happen when both cameras are considered simultaneously.

Figure 2.25 An overhead view of two in-plane cameras field of view

As seen in Figure 2.25, the ambiguity seen at points A and B from the right side camera are very distinct in the view of the left side camera. Likewise, the points C,D, and E are very clear in a second camera. Both cameras must still be used, as there is an ambiguity between points B and E on the left camera that is resolved by the right camera. A dual camera algorithm is a little bit more complicated than a single camera algorithm would have been, but uses most of the same principles.
In a practical sense, the camera frame is grabbed by the software, and from this two camera projection system, we have two cameras with views that appear as seen in Figure 2.27.
Since the two camera processing steps will be performed identically and simultaneously, only one will be pictured here to show how the processing works. First thresholding the image gives two blobs where the tool tip and the motor shaft are located.

Figure 2.27 Dual Camera View
As seen in Figure 2.28, the two locations have been identified and marked. Note that the top right corner of the tool tip has been marked off in red. This selection is showing the range of pixels considered to be the tip border. By using the point in the middle of this rectangle, the tip can be determined to be at that pixel location. Looking at an imposed image of the original camera, we see the accuracy of this tip detection. Figure 2.29 shows that visually, the tool tip identification lines up well with the true tool tip.
Repeating a similar process for the shaft of the motor, and we have located the two points of interest.

With the motor and tool tip points of interest marked from the thresholding and subsequent pixel-based processing algorithms described above, the distance between the motor and the tool tip can be defined as an angle on an arc. The distance from the camera to the motor shaft would be required to be known \textit{a priori}, but this assumption is reasonable, as the location of the camera is fixed. Although the location is fixed, the direction the camera is pointing can shift around freely with no need for further calibration, as long as the two points of interest stay within view. If the two points can be identified and knowing the camera field of view, the associated arc angle and projected line from the camera to the arc can be calculated. This calculation, while not immediately obvious, can give the location of the tool tip as the intersection of two projected lines. This will be discussed in more detail in the following figures and equations.
For the right camera (field of view shown in Figure 2.24), the coordinates of the intersection of the projected ray from the camera through the tool tip, onto the projection circle are given by the following equations

\[
\begin{align*}
    x_R &= x_{Camera} + r \cos(\kappa_R + \theta_R) \\
    y_R &= y_{Camera} + r \sin(\kappa_R + \theta_R) 
\end{align*}
\]

Since the camera location is also at a known fixed point, with these two points we can define a line. Figure 2.30 illustrates the construction of this line.

Figure 2.30 Identifying Single Camera Projection Line
Doing this again for the second camera, with a different location and \( \kappa_L \) gives us a second line. The tool tip is located at the intersection of these two lines, as seen in Figure 2.31.

![Figure 2.31 Identifying Intersection of Projection Lines](image)

To find the intersection of two lines given the four points, where the points \((x_{L1}, y_{L1})\) \((x_{L2}, y_{L2})\) are the camera and tip location in the left frame, and \((x_{R1}, y_{R1})\) and \((x_{R2}, y_{R2})\) are the right frame coordinates, the following algorithm is employed

\[
u = \frac{(x_{R1} - x_{R2})(y_{L1} - y_{L2}) - (y_{R1} - y_{R2})(x_{L1} - x_{L2})}{(y_{R1} - y_{R2})(x_{L2} - x_{L1}) - (x_{R1} - x_{R2})(y_{L2} - y_{L1})}
\]
\[ x_i = x_{L1} + u(x_{L2} - x_{L1}) \]
\[ y_i = y_{L1} + u(y_{L2} - y_{L1}) \]

Now, with known coordinates of the tool trocar, the distance to the tip is simply the following distance equation.

\[ L = \sqrt{(x_i - x_M)^2 + (y_i - y_M)^2} \]

where \((x_i, y_i)\) is the found intersection coordinate and \((x_M, y_M)\) is the known motor shaft coordinates. This length must then be exported to the Simulink model. This is done by a simple UDP socket connection. Simulink handles the receipt of the UDP packet and maintains the previously received value until the next packet arrives.

2.4.3 Sensor testing and results

Since this is an insertion length sensor, truth values can be measured with a measuring device. As this is a vision system, noise can be a big issue. Observing a tool at rest at an insertion length of 155 mm, Figure 2.32 is attained. Observing another tool inserted at 160 mm, but in a poor visibility spot within the enclosure against the wall, Figure 2.33 is attained. Figure 2.32 can be considered to be the ideal performance of the sensor on a non-moving target and Figure 2.33 is a worst-case situation, short of losing complete visual contact with the points of interest.
Figure 2.32 Insertion length measurement sensor reading, ideal case.

Figure 2.33 Insertion length measurement sensor reading, worst-case.
This system is meant to track the position as the tool is in motion. Thus, several motion speeds and several constant insertion lengths are tested. Three different insertion lengths and traversing speeds are shown in Figures 2.34, 2.35, and 2.36. Observing these figures demonstrates how most length estimation errors are single-frame losses. In this case, when the tool was furthest to the left (most negative encoder readings), the tip of the tool was out of the field of view of the camera. By limiting the amount that the length estimate is allowed to change between frames, a softer and more accurate signal can be attained, minimizing these errors. The results of limiting the length estimation’s rate of change are seen in Figure 2.37. The implemented length estimation filter simply rejects inputs that are more than 20 millimeters away between individual measurements. With about fifty measurements per second, making the assumption that the tool length insertion speed is kept below 1 meter per second is quite valid. In Figure 2.37, the complete motion is recorded, starting from insertion of the tool.
Figure 2.34 Insertion length sensor reading and encoder position over time. Insertion length fixed at 185 mm.
Figure 2.35 Insertion length sensor reading and encoder position over time. Insertion length fixed at 135 mm.
Figure 2.36 Insertion length sensor reading and encoder position over time. Insertion length fixed at 245 mm.
Figure 2.37 Filtered insertion length sensor reading and encoder position over time.

Insertion length ranging from 30mm to 220mm.
2.5 Integrated Control System

To control the overall system, MATLAB SIMULINK were used to provide the model and virtual world simulation. The software design for the sweep system is seen in Figure 2.38.

As illustrated in Figure 2.38, there are two inputs into the Simulink model from the real world. First, the encoder position, in conjunction with the insertion length, gives us the linear displacement as discussed in Section 2.1.1. As the model contains velocity
and acceleration terms, the derivative of the displacement provides these signals. When taking derivatives of a discrete time signal, a low-pass filter must be implemented alongside the derivative. A cutoff frequency of 20 hertz was used in a first-order filter for this model. Secondly, the insertion length, as discussed in Section 2.4, is also fed into the Simulink model through UDP communications.

The input to the controller, the desired current, is compared to the actual current and the correction term is treated as the voltage to be applied to the motor. This voltage is sent to a Techron 5530 Linear amplifier (A.E. Techron) that amplifies the voltage by a factor of 3, to drive the motor. The amplifier operates in a constant voltage mode, maintaining the input voltage and adjusting output current as necessary. This amplifier produces a minimum RMS per channel of 155 watts, significantly more than the 55 watts motor rating.

2.6 User interface / Graphics

Since we are looking to isolate the haptic feedback from the visual feedback, the only time graphics are used is while training the user on the sweep task to locate the various requested forces. A screenshot of the training interface is seen in Figure 2.39. The screen was off during the testing phase of the sweep, and the free tool motion did not use any visuals at all. For the sweep, the visuals were generated using open GL and are seen in Figure 2.39. The blue bar would sweep with the user in real time, and the center of the bar in line with the black markers was defined as ground truth. The position information is retrieved from the xPC target computer using the UDP communication protocol.
2.7 System Analysis

Considering the total system, this device is capable of simulating the sweep and free-tool analogies completely. A new sensor has been developed to measure insertion length without affecting the tool properties. Furthermore, the torque produced by the motor has been shown to be controllable, thus both analogies are capable of being displayed through this haptic interface device.
CHAPTER 3

RESULTS

The haptic device described in Chapter 2 was tested to show that it was capable of producing the torques and forces needed to execute the Tissue Sweep analogy and the Free Tool analogy. In this chapter, the device is used to implement these analogies and test the efficacy of the analogies on human subjects. The work was done under Clemson University IRB-2008-084. The goal of this initial study was to determine if the analogies could be used to discriminate between novices, without laparoscopic surgical experience, and experts, someone with more than 100 hours of laparoscopic surgical experience. Success in this demonstration will provide the first step towards validation of the two analogies as tools for laparoscopic skills training and testing.

3.1 Sweep

The main user action in the sweep experiment is for the subject to rotate the input scissor grip to a position that produces a specified force. The sweep analogy depicted in Figure 2.2 is programmed to produce a force proportional to the displacement -- this means that the accuracy with which a subject produces a force can be inferred from the accuracy with which they position the haptic interface to the position that corresponds to that desired force. Five levels of force were used in the experiments and hence five positions of the haptic interface are used. The positions are 5.625° apart, which is 25 encoder counts. The five force levels are then at 25, 50, 75, 100, and 125 counts. The furthest mark, corresponding to the encoder value 125 counts, is 28.125°
from the starting vertical position. This corresponds well to the 30° range arising from the 60° cone suggested by Picod et al. [48].

Figure 3.1 User starting the sweep task

Seen here in Figure 3.1, a user is about to begin the sweep task. Since the encoder on the motor is a differential encoder, the user must return to a centered location between trials. To ensure a consistent centering, a notch is cut into this faceplate. A closeup of this
notch is seen in Figure 3.2. There is enough flexibility in the tool to pull the tool shaft into the notch, yet during motion, the tool does not rub against the slot.

Figure 3.2 Close up view of the centering notch.

As seen in Figure 3.1, the user interface described in Section 2.6 can be seen. During this initial training, the user can move either left or right, whichever is more comfortable, and are to learn how much force to apply to reproduce a value marked on the scale. As seen in Figure 3.3, the user has moved the tool and is applying the correct level of force for level IV.
Figure 3.3 The user moving the tool to apply a force of magnitude IV.

From a front view with the top cover removed, Figure 3.4 illustrates the usage of the device during the training phase. The motor torque is a function of the insertion length, which was fixed for this experiment, and the position, which the user controls. By holding the tool at a location, a certain amount of force needed to counteract the motor torque would be exerted.
The experiment was conducted in three steps. First, during the introduction, the user was told about the purpose of the experiment, given the general test procedure, and asked to sign a consent form. Second, in the training phase, the user was given three sweeps through the entire range of motion in a single direction of the user’s choice. During this training phase, the user was shown the graphical interface with five markings (Figure 3.1) denoting five different forces and informed that they will be asked to reproduce each of the marked forces. The user can watch the user interface and use the visual feedback to attune to (learn) the five force levels. As the device was designed to
behave identically sweeping to the left and the right, the user has freedom to use whichever hand that is most comfortable and sweep in whichever direction they like. In the final testing phase, the subjects were asked to replicate each of the five possible force levels three times, in random order as directed by the proctor. Each time the participant stopped at what they thought to be the matching requested force. On a separate screen not visible to the participant, the encoder value is displayed, and the proctor records the value from the display. The training and test phases can be repeated for different spring parameters, i.e. different force values at the five force testing positions.

3.1.1 Results

Two expert surgeons (n=2) were tested on a stiff spring with parameters $m = 20g$, $b = 11.4 Nm^{-1}$, and $k = 1000 Nm^{-1}$. All responses from the surgeons are shown in Figure 3.5. A group of four novices were recruited from a pool of introductory psychology course students and tested on the stiff spring sweep analogy. The novices received extra credit in their psychology course, but no other compensation. The novice responses are shown in Figure 3.6.
Figure 3.5 Surgeon Stiff Spring Data

Figure 3.6 Novice Stiff Spring Data
The surgeons were also tested on a soft spring, the simulation model had the following parameters: \( m = 20\text{g}, b = 8.4\text{Nsm}^{-1}, \) and \( k = 500\text{Nm}^{-1}. \) The reason for changing \( b \) is due to early testing suggesting that maintaining the natural frequency of the system \( \zeta = \frac{b}{2\sqrt{k/m}} \approx 0.04 \) would provide a similar spring response time. The results from the two surgeons are shown in Figure 3.7. The four novices that completed the stiff spring test also completed the soft spring test and an additional novice subject who did not complete the stiff spring task was added. The novice data is shown in Figure 3.8.
Figure 3.7 Surgeon Soft Spring Data

Figure 3.8 Novice Soft Spring Data
3.1.2 Analysis

A linear regression was performed on both the novice and surgeon groups for both the soft and stiff spring tests. The regressions for the stiff spring are given in Table 3.1 and for the soft spring in Table 3.2. The “All Surgeons” and “All Novices” lines are plotted as the “Best Fit” points in the Figures 3.5-3.8.

<table>
<thead>
<tr>
<th></th>
<th>Stiff Spring</th>
<th>Soft Spring</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>r-square</td>
<td>slope</td>
</tr>
<tr>
<td>Surgeon 1</td>
<td>0.93</td>
<td>0.75</td>
</tr>
<tr>
<td>Surgeon 2</td>
<td>0.96</td>
<td>1.05</td>
</tr>
<tr>
<td>All Surgeons</td>
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<td>0.9</td>
</tr>
<tr>
<td>Novice 1</td>
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<td>0.68</td>
</tr>
<tr>
<td>Novice 2</td>
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<td>1.04</td>
</tr>
<tr>
<td>Novice 3</td>
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<td>1.3</td>
</tr>
<tr>
<td>All Novices</td>
<td>0.49</td>
<td>1.01</td>
</tr>
</tbody>
</table>

Table 3.1 Stiff spring data

Table 3.2 Soft spring data
As demonstrated in Figure 3.5 compared to Figure 3.6, and again comparing Figure 3.7 to Figure 3.8, the surgeon data has a much tighter grouping than the data of the novices. Further analysis of the mean and deviation of each score, as seen in the following tables suggest that although both groups have similar averages, novices are more erratic as a whole, as seen by their larger standard deviations seen in Table 3.3 and 3.4, found below.

<table>
<thead>
<tr>
<th>Stiff</th>
<th>Position Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surgeons</td>
<td>1</td>
</tr>
<tr>
<td>33.3+6.0</td>
<td>71.57+30.3</td>
</tr>
<tr>
<td>Novices</td>
<td>49.33+19.98</td>
</tr>
<tr>
<td>Baseline</td>
<td>25</td>
</tr>
</tbody>
</table>

Table 3.3 Mean and standard deviation for stiff spring data.

<table>
<thead>
<tr>
<th>Soft</th>
<th>Position Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surgeons</td>
<td>1</td>
</tr>
<tr>
<td>30+2.45</td>
<td>49.67+3.09</td>
</tr>
<tr>
<td>Novices</td>
<td>29.75+16.72</td>
</tr>
<tr>
<td>Baseline</td>
<td>25</td>
</tr>
</tbody>
</table>

Table 3.4 Mean and standard deviation for soft spring data

3.2 Free-tool

For recording data with the free tool task, the user would move a marker attached to a pole and tape measure. This apparatus, seen in Figure 3.9, allows users to naturally respond, without the communication errors encountered with a verbal feedback system. The marked tape in the middle of the tool is the location of the reference movability. The
distance is not visible to the participants, but is visible to the proctor running the experiment, who will record the measurement.

Figure 3.9 A. Photograph of the response instrument for the Free-Tool analogy experiments. The total height of the device is 1m. The user side is shown in B. without a scale and the proctor side is shown in C. with the response scale.

The free-tool task assessed the movability of the tool in comparison to a reference tool. The user would report on the mechanism in Figure 3.9 that allows the user to specify their input on a continuous scale. We defined moving the marker upwards to be less movable, and tested the users with five different masses two times each. For each trial, the user was asked to sweep the tool to two markers placed to form a 60 degree sweeping motion. The participants were instructed to touch each marker twice before providing
their response. Between every testing run, the user was given the reference mass. There were two masses lighter than the reference, two masses heavier than the reference, and the reference was also repeated. Again, when referring to these as changing masses, the exact same effect would be attained by changing the length of the simulated tool in this case, as the tool remained fixed at a constant length in this test.

3.2.1 Data

The raw data and the regression line is shown in Figures 3.10 and 3.11. Three surgeons were tested, and although one surgeon had an interruption, only the remaining two points after the interruption were discarded. The $R^2$ value for the surgeon set is 0.68, with a best fit slope of -12.31 and intercept of 101.32. Four novices were tested, and the $R^2$ value for the novice set is 0.72, with a best fit slope and intercept of -9.38 and 89.79 respectively.
Figure 3.10 Surgeon Free-tool regression plot

Figure 3.11 Novice Free-tool regression plot
3.2.2 Analysis

For the free-tool experiment, surgeons did not outperform novices, yet novices did not outperform surgeons considerably either. Perhaps free tool motion in the form of length perception is not a differentiating skill between surgeons and novices. However, before length perception can be completely discarded, f. Perhaps surgeons and novices perform differently when restricted to a smaller range of motion. Another idea mentioned by one of the participants consisted of giving a more full range of references, thus the length perception of very short or very long devices could be compared across users.
CHAPTER 4

CONCLUSIONS

As demonstrated here, an inexpensive device to discern haptic ability is feasible. However, careful concern must be given to the design of the experiment to avoid confusion and to ensure participant understanding. Measured force application is not a regular movement to most individuals; instead most movements are done without conscious thought to the level of force application, and most often are done with the correct amount of force. Laparoscopy however introduces situations where conscious thought towards force application arises. Thus, force application training should be considered.

4.1 Analysis of results

With the sweep test, most users reported a very good feeling about their performance on this task. Many participants in both the surgeon and novice groups reported that the spring felt very realistic and was very responsive to their input. Although this model did not differentiate users perfectly, as one novice performed exceptionally well (novice 4 as seen in Table 3.2), the two populations were very distinguishable as a whole. This task could be used for force training in future applications.

With the free-tool analogy, a common complaint was the confusion of participants. Very often, participants would ask for clarification on which direction to move the reporting device for a more or less movable tool. When instructed to move the
tool upwards indicating a less movable tool, participants occasionally showed signs of confusion, as they were reporting a shorter appearing, and thus more movable, stick at the higher end of the measuring device. Often, a participant would remark that the tool seems lighter, and then move the measuring device upwards, indicating a less movable tool. This confusion shows in the raw data, as some participants first starting have great correlation, then for no apparent reason mark a very movable stick as being the complete opposite. Usually these users would ask for clarification, but not always immediately.

4.2 Future work

Some planned future work for this includes incorporating the other tool motions. Currently, several separate devices are used, usually one analogy per device. By integrating the devices together into a single system, the user could efficiently train on all the haptic analogies.

Some other future concepts to refine this device would be to include a more complete data profile on the users. Notably, not only record what value the users score, but how fast the user reaches this value and how far they overshoot the value as well. This could show other areas in which the expert user would outperform the novice. A combination of time, accuracy, and overshoot could then combine to give a stronger representation of the force profile of a novice and an expert than simply the accuracy.

In coordination with other members of the research group, who have implemented pushing and grasping models, a full device that covers all the analogies can be realized, creating a combined training device for all different laparoscopic interactions.
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