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Integrating algaculture into small wastewater treatment plants: Process flow options and life cycle impacts

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Abstract

Algaculture has the potential to be a sustainable option for nutrient removal at wastewater treatment plants. The purpose of this study was to compare the environmental impacts of three likely algaculture integration strategies to a conventional nutrient removal strategy. Process modeling was used to determine life cycle inventory data and a comparative life cycle assessment was used to determine environmental impacts. Treatment scenarios included a base case treatment plant without nutrient removal, a plant with conventional nutrient removal, and three other cases with algal unit processes placed at the head of the plant, in a side stream, and at the end of the plant, respectively. Impact categories included eutrophication, global warming, ecotoxicity, and primary energy demand. Integrating algaculture prior to activated sludge proved to be most beneficial of the scenarios considered for all impact categories; however, this scenario would also require primary sedimentation and impacts of that unit process should be considered for implementation of such a system.

1. Introduction

Research and practice in the wastewater treatment field has shifted from strictly environmental protection to energy and resource recovery. Biogas and land-applied biosolids from anaerobic digestion are the most common methods of energy and resource recovery, but application of anaerobic digestion is often limited to large facilities. For small systems there remains a need to identify technologies that can accomplish net energy savings and resource

26 recovery. Decreasing nutrient loadings in receiving waters has also become an important goal of
27 wastewater treatment, especially “leading edge” methods employing biological nutrient removal
28 (BNR). While improving local water quality by limiting nutrient emissions, BNR requires high
29 energy demands for aeration, which increases greenhouse gas emissions.^{1,2} Alternate processes
30 with low energy requirements are desirable.

31 Algaculture is one promising means of capturing and utilizing wastewater resources such as
32 water, nitrogen, phosphorus, and carbon dioxide. Wastewater-fed algaculture is receiving a great
33 deal of attention.³ Much of the recent literature is devoted to creating biofuels, since it has been
34 emphasized that fertilizer consumption in stand-alone algal biofuel production facilities is a serious
35 impediment.⁴ The use of wastewater to provide nutrients is one potential path forward toward
36 making algal biofuels sustainable,^{5,6} thus the focus has been on whether the wastewater can
37 support algal production. In that scenario the algae simply use the wastewater stream with no
38 consideration of feedback to the wastewater treatment plant (WWTP). It is interesting to consider a
39 different question: whether the use of algaculture can in some way enhance wastewater treatment.
40 Clearly the algae could remove nutrients to improve effluent water quality, but could they also
41 change the behavior of other unit processes to realize some synergistic benefits? This would be a
42 true *integration* of algaculture and wastewater treatment.

43 One angle for accomplishing WWTP/algaculture integration is to mix algae with bacterial
44 processes in the same tank for combined organic carbon and nutrient removal,⁷⁻⁹ sometimes called
45 “activated algae”.¹⁰ This follows from decades-old work showing that photosynthetic algae can
46 potentially provide enough oxygen for heterotrophic bacteria to perform their function.¹¹ That
47 approach has some promise, but may require an entirely new WWTP—or a complete overhaul—to
48 create the algal/bacterial reactors, with very different hydraulic and solids retention times than
49 existing plants.

50 Another angle for integrating algae with wastewater treatment is to keep the algaculture as
51 a separate unit process, but place it at some location in the treatment train (or perhaps a side
52 stream). This would be advantageous if an existing plant were being upgraded, as opposed to
53 greenfield construction. Now that WWTPs are ubiquitous (at least in the developed world) most
54 current construction projects are devoted to upgrades. Having an algal process that can be
55 integrated during such an upgrade is the most likely way in which algaculture will be feasible for
56 small systems in the near future.

57 There are three main locations in a conventional WWTP where an algaculture unit process
58 could be added. The most commonly discussed location is at the end of the plant, where treated
59 effluent is fed to algae as a polishing step to remove nutrients while growing algae for biofuel. This
60 can be called “tertiary algaculture.” Another likely location for algaculture implementation is at the
61 head of the plant, treating raw or settled wastewater. In this “primary algal treatment” approach
62 the algae not only utilize wastewater nutrients, but can also use organic carbon to increase algal
63 biomass production (given an appropriate species). The remaining likely location for an algaculture
64 unit process can be called “side-stream algaculture.” This refers to the water produced in solids
65 thickening operations, which can impart up to 30% of the plant’s total nitrogen load, depending on
66 the biosolids digestion operation. References for studies using each of the three wastewater types
67 can be found in Table 1.

68

69 **Table 1:** References used to model nitrogen and phosphorus removal efficiencies for various wastewater
 70 streams and algal culture types. Asterisks indicate references as cited elsewhere.¹²

71

WW Type	Culture Type	Removal reported in terms of...	Reference
Treated	Mixed, Biofilm	NO ₃ ⁻ , TP	13
	Mixed, Biofilm	TN, TP	14
	<i>Muriellopsis sp.</i>	NH ₃ , TP	15
	<i>Chlorella vulgaris</i>	NH ₃ , NO ₃ ⁻ , PO ₄ ³⁻	16
	<i>Chlorella sorokiniana</i>	NH ₃	17
	<i>Scenedesmus sp.</i>	NH ₃ , PO ₄ ³⁻	18*
	Mixed, <i>Scenedesmus sp.</i>	NH ₃ , TP	19
	Mixed, Algae/Sludge	NH ₃ , PO ₄ ³⁻	20
	<i>Chlorella sp.</i>	TN, TP	21
<i>Neochloris oleoabundans</i>	NO ₃ ⁻ , TN, TP	22	
Untreated	<i>Euglena sp.</i>	NH ₃ , TN, TP, PO ₄ ³⁻	23
	Mixed, <i>Chlorella vulgaris</i> /Sludge	TN	8
	<i>Scenedesmus sp.</i>	NH ₃ , TP	18*
	<i>Chlorella sp.</i>	NH ₃ , TP	24*
	<i>Scenedesmus obliquus</i> , Biofilm	NH ₃ , PO ₄ ³⁻	25*
	Mixed, <i>Chlorella sp.</i>	NH ₃ , NO ₃ ⁻ , and TP	26*
	<i>Botryococcus braunii</i>	NO ₃ ⁻ , TP	27*
	<i>Scenedesmus sp.</i>	NO ₃ ⁻ , TP	28*
	<i>Haematococcus pluvialis</i>	NO ₃ ⁻ , TP	29*
	Mixed	NH ₃ , NO ₃ ⁻	30
	Mixed, <i>Desmodesmus communis</i>	TN, PO ₄ ³⁻	31
	<i>Chlorella sp.</i>	NH ₃ , TP	32
	<i>Chlorella sp.</i>	TN, TP	21
	Sidestream	<i>Chlorella sp.</i>	NH ₃ , TN, TP
<i>Chlorella sp.</i>		NH ₃ , TP	33
<i>Chlorella sp.</i>		NH ₃ , TP	32
<i>Auxenochlorella protothecoides</i>		TN, TP	34

72

73 The potential benefits of algaculture integration are many, beginning with nutrient removal.

74 All three of the above-mentioned options provide nitrogen and phosphorus removal, which is

75 advantageous over the current practice in many WWTPs (especially in small plants) of focusing

76 only on phosphorus removal. Regulations have stressed phosphorus removal, but ecological

77 research is showing that both phosphorus and nitrogen need to be addressed to prevent
78 eutrophication, especially in downstream estuaries and coastal marine environments.³⁵ Adding to
79 the benefits, algaculture captures nutrients through cell synthesis instead of through the commonly
80 employed phosphorus removal method of chemical precipitation. Nutrients in algal cell biomass
81 may be more bioavailable than in chemically precipitated sludge solids. However, the degree of
82 nutrient removal benefit will likely vary with the location of the unit process. Side-stream
83 algaculture would likely remove fewer nutrients than primary or tertiary algaculture, simply
84 because it does not deal with the entire wastewater load. It is less predictable whether primary or
85 tertiary algaculture would be advantageous; direct comparisons among the options are needed.

86 A possible advantage of primary and side-stream algaculture over tertiary is the ability to
87 improve the activated sludge operations. Primary and side-stream processes could remove organic
88 carbon and ammonia, decreasing their levels in the activated sludge influent. Some have reported
89 that the nutrient-rich side-stream centrate is the best stream in a municipal treatment plant for
90 removing nutrients to a high degree while achieving high algal biomass yields.^{24,32} Combined
91 heterotrophic-photoautotrophic growth has been studied, resulting in greater nutrient removal
92 efficiency, improved lipid yields, and lower algae harvesting costs.³⁶ This would also decrease
93 oxygen requirements for biological oxygen demand (BOD) removal and nitrification in activated
94 sludge. Additionally, if energy is derived from the algal biomass itself, the decrease in aeration
95 demand could help convert WWTPs from net energy users into net energy producers.³⁷ Further, in
96 the primary and side-stream algaculture scenarios the activated sludge lies downstream of the algal
97 processes where it can deal with any algal biomass that is not separated. These benefits are not
98 available in tertiary algal treatment where there is no feedback stream to the conventional WWTP
99 processes.

100 Along with nutrient removal algae may impart an improved capability for the removal of
101 hazardous organic contaminants,³⁸ and metals³⁹ though the effects are species and process
102 dependent. It has been shown in some cases that nickel and cobalt have a significant effect on the
103 performance of activated sludge, altering the microbial populations.⁴⁰ Algaeculture that removes
104 these metals may benefit the overall plant performance. Tertiary treatment would not have an
105 effect here, but primary and/or side-stream algaeculture could be advantageous.

106 With all of the potential benefits, there are certainly hurdles to overcome in integrating
107 algaeculture into a WWTP. One main drawback is footprint; because algae utilize sunlight for energy,
108 algaeculture reactors are much shallower than other bioreactors (<1 m versus >4 m) and thus much
109 more land area is necessary to achieve the required retention times. This is one of the main reasons
110 to explore algaeculture in small treatment systems; small systems are common in rural areas where
111 land is more readily available than in urban areas. Still, minimizing land use is always desirable.
112 This may be one way in which side-stream treatment will be advantageous, with its smaller flow
113 rate and thus smaller reactor size than primary or tertiary treatment.

114 The cost of new unit processes is always a problem, and certainly for algaeculture. In one
115 study of the life cycle costs and environmental impacts for an algal turf scrubber (ATS) treating
116 dairy wastewater, the eutrophication impacts were significantly reduced, but at a cost roughly
117 seven times that of the non-ATS treatment.⁴¹ Reducing that cost—perhaps through a synergistic
118 algaeculture/WWTP integration—will be necessary to make the ideas feasible.

119 Other, subtler issues could occur that would be detrimental to an integrated system. For
120 one, activated sludge requires nitrogen and phosphorus to efficiently remove organic carbon from
121 wastewaters. Low nutrient levels can lead to process upsets such as an overabundance of
122 filamentous bacteria or even the production of exocellular slime that severely increases the sludge
123 volume index (SVI), indicating poor settling.⁴² Thus integration of nutrient removal by algae would

124 need to be tailored so as to maintain sufficient nutrient levels in the activated sludge tank. And even
125 if the triacylglycerides (TAG) from algae can be used for biofuel production, it has been reported
126 that harvesting and recycling the nitrogen contained in the non-TAG portion of the cells will be
127 critical to closing the energy balance.⁴³ Advances in biotechnology will likely be needed along with
128 advances in process engineering.

129 Because the benefits and challenges for algal implementation are complex, the full life cycle
130 of the system should be explored to make predictions about the net outcome. Life cycle assessment
131 (LCA) is a systems analysis tool that can be used to identify stages or processes that contribute to a
132 system's overall environmental impacts. LCA is finding increased use for evaluating the
133 sustainability of wastewater treatment plants⁴⁴ and can be used to identify potential benefits and
134 impacts of integrating algaculture in wastewater treatment. A 2012 study by Godin et al.⁴⁵
135 recommended the net environmental benefit (NEB) approach to analyzing wastewater systems.
136 NEB was developed for remediation technologies dealing with hazardous wastes; it considers the
137 no action scenario impacts (PI_{NT}) and subtracts from those the impacts from treated wastewater
138 (PI_{TW}) and plant operation (PI_{OP}) to determine the NEB of the processes considered (Equation 1). In
139 comparison, a standard LCA would only include the sum of treated wastewater and plant operation
140 impacts (PI_{TW} and PI_{OP}). The NEB approach is especially useful for wastewater systems because it
141 identifies cross-media effects of treatment, such as the tradeoff between reduced impacts to aquatic
142 ecosystems resulting in impacts to terrestrial ecosystems through land application of biosolids.

$$143 \qquad \qquad \qquad NEB = PI_{NT} - PI_{TW} - PI_{OP} \qquad (1)$$

144 This study seeks a fuller understanding of how algaculture can be integrated into small
145 WWTPs. Both process modeling and life cycle modeling are used to explore how this integration
146 may affect treatment operation and the resulting environmental effects, as well as how much algal
147 biomass production may be expected if these technologies are adopted.

148 **2. Methods**

149 **2.1 Goal and Scope Definition**

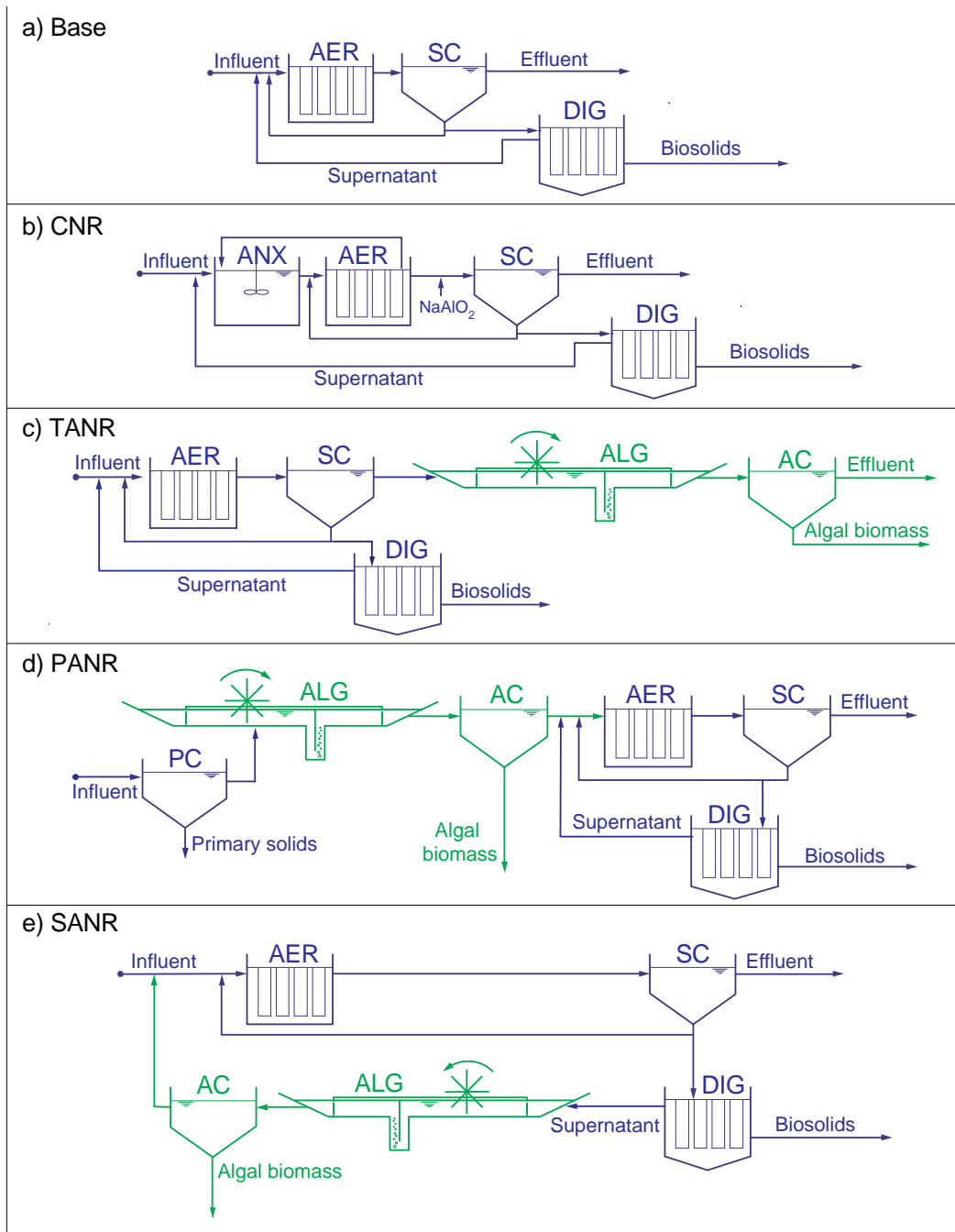
150 The goals of this study are to assess the environmental benefits of using wastewater
151 streams within an existing plant to cultivate algal biomass and to identify potential energy and
152 resource recovery opportunities that algaculture can provide. The focus is on small (less than about
153 5 million gallon per day [MGD]) WWTPs in the United States.

154 To ground the study in a realistic scenario, an existing WWTP was chosen as a model: the
155 Cochran Road Wastewater Treatment Plant in Clemson, South Carolina with a service area
156 population of approximately 6,680. It is currently rated at 1.15 MGD with an average flow of 0.6
157 MGD but there are plans for expansion to 2 MGD in the near future. The existing plant is typical for
158 small systems in rural areas; it is an extended aeration design with an equalization basin, an anoxic
159 selector for control of filamentous bacteria, three aeration basins, two secondary clarifiers, and
160 aerobic sludge digestion. Aerobic digestion is typical at plants this size because it is simpler to
161 operate, whereas anaerobic digestion often requires more advanced training to maintain successful
162 operation. Solids produced from primary sedimentation (primary solids) are problematic for plants
163 without anaerobic digestion, so Cochran Road (like many small plants) does not have primary
164 clarifiers; through extended aeration, the biodegradable portion of what would be primary solids is
165 treated in the activated sludge aeration basins. Sodium aluminate is added prior to sedimentation
166 for phosphorus removal. Although alum is more common and less expensive than aluminate, the
167 low alkalinity regional water necessitates aluminate over alum.

168 Expansion of the existing system is being considered in the upgrade. This would include
169 addition of a fourth aeration basin and a third secondary clarifier as well as expansion of the anoxic
170 basin to achieve denitrification through mixed liquor recirculation. In this proposed expansion,
171 efforts to achieve nutrient removal impart large costs to the treatment plant; nitrogen removal will

172 require high energy consumption for aeration (to achieve nitrification) and recirculation pumping
173 (to achieve denitrification), and phosphorus removal will require continued addition of aluminate.

174 This work models the proposed expanded system (four aeration basins and three clarifiers),
175 but compares the proposed nutrient removal strategy to three types of algaculture integration to
176 achieve nutrient removal. A life cycle approach is used to compare the four nutrient removal
177 strategies with wastewater and algaculture models used to generate inventory data. The functional
178 unit is 2 MGD (7,570 m³) of raw wastewater treated. There is some debate about use of raw
179 wastewater as a functional unit for LCAs of such systems due to differences in effluent quality, but
180 through a modified NEB approach these differences will be accounted for in the results of the LCA.
181 The study's system boundaries are drawn at the untreated wastewater leaving the plant headworks
182 (bar screens) and include all emissions to the environment, including effluent discharge, air
183 emissions, and trucking and land application of biosolids. No consideration was given to the
184 impacts from aluminate production, transportation, or disposal. Construction and end-of-life
185 impacts are also outside of the scope.



186

187 **Figure 1:** Processes and flows for treatment scenarios showing the location of the aeration basins (AER),
 188 secondary clarifiers (SC), aerobic digestion (DIG), algaculture ponds (ALG), anoxic basin (ANX), and primary
 189 clarifier (PC). Processes are: (a) the conventional activated sludge system that serves as a baseline for this
 190 analysis, (b) the conventional nutrient removal (CNR), (c) tertiary algal nutrient removal (TANR), (d) primary
 191 algal nutrient removal (PANR), and (e) side-stream algal nutrient removal (SANR).

192 **2.2 Treatment scenarios**

193 The goal of this study was to quantitatively model and evaluate treatment performance and
 194 life cycle impacts of several wastewater treatment scenarios, including options with integrated

195 algaculture. The five scenarios considered (Figure 1) share the same basic activated sludge and
196 secondary sedimentation systems which serves as a baseline for the rest of the analysis. The four
197 other cases represent modifications to the baseline that are intended to achieve some degree of
198 nutrient removal. The function of all scenarios is to treat two million gallons per day raw
199 wastewater. Each system was modeled using three wastewaters, low, medium, and high strength,
200 as described in Metcalf & Eddy,⁴⁶ to determine the variability in performance.

201 The baseline system (Base) is the proposed expansion of the extended aeration activated
202 sludge system at the Cochran Road WWTP. This plant is designed to remove BOD and to minimize
203 biosolids production. Nitrification is achieved in this system, converting ammonia nitrogen to
204 nitrate, due to the long solids retention time (SRT, 18 days), but it is not designed to achieve total
205 nitrogen removal by denitrification. Waste sludge is stabilized by aerobic digestion, decanted, and
206 supernatant is returned to the head of the plant.

207 The second case represents the upgrade proposed to achieve nutrient removal which is
208 commonly used in small systems and is referred to as the conventional nutrient removal (CNR)
209 case. In addition to the baseline system described above, CNR also includes an anoxic tank prior to
210 the aeration tanks, with mixed liquor recirculation, to achieve partial denitrification. Aluminate is
211 added to the mixed liquor prior to clarification to achieve precipitation and thus reduction of
212 phosphorus in the effluent.

213 The three other systems have integrated algaculture unit processes, each being placed at a
214 different point in the treatment train. The most commonly cited use of algaculture in wastewater
215 treatment is as a tertiary treatment step to remove residual nutrients after activated sludge. This
216 scenario is referred to as tertiary algal nutrient removal (TANR). In another scenario (primary algal
217 nutrient removal, PANR), primary treated effluent is fed to the algaculture system, which serves to
218 remove nutrients prior to activated sludge. This scenario will also require addition of primary

219 sedimentation, which is not common at small treatment plants, to allow light penetration. Finally,
220 side-stream algal nutrient removal (SANR) uses the algaculture unit process to treat concentrated
221 wastewater produced during sludge thickening. This strategy takes advantage of the high nutrient
222 content of the concentrated side stream.

223 **2.3 Modeling approach**

224 For each case, the activated sludge process was modeled using BioWin 4.0 (Envirosim) to
225 determine effluent quality, direct greenhouse gas emissions and biosolids properties for land
226 application. Additionally, algaculture processes were modelled in tandem with Excel (Microsoft) to
227 quantify the changes in aquatic, terrestrial, and atmospheric emissions; the potential algal biomass
228 production; and the land area required for raceways ponds.

229 The baseline activated sludge model in BioWin consisted of four aerated tanks in parallel,
230 with a total volume of 5.6 ML, a hydraulic residence time of 10.8 hours, and a solids residence time
231 of 18 days followed by three clarifiers in parallel with a combined surface area of 476 m². Influent
232 conditions were set *a priori*, except for PANR, for which primary sedimentation and algaculture
233 treatment were modeled and the effluent from these processes served as the influent to the
234 activated sludge system. Side-stream characteristics were determined by the output of the sludge
235 thickening process model in BioWin and from the algaculture treatment model in SANR. BioWin
236 default values were used where not specified. It is recognized that numerical modeling with
237 packages like BioWin has its limitations; models typically require significant parameter verification
238 and comparison with plant data to ensure accuracy. However, for this study the goal is a
239 comparison among process options and by keeping the parameters consistent it is felt that valid
240 comparisons can be made. Further, there is precedent in the literature for using BioWin models to
241 generate life cycle inventories;² similar methods were used here.

242 The algaculture process was modeled using nitrogen and phosphorus removals reported in
243 the literature (Table 1) and the Redfield ratio⁴⁷ ($C_{106}H_{263}O_{110}N_{16}P$). Because these values vary in
244 published reports, and there is inherent uncertainty in how the algae will behave in practice, the
245 modeling input parameters were set as distributions, instead of single values. For each of the three
246 algal-integration scenarios, seven parameter distributions were created: TN and TP removals were
247 the first two, and the stoichiometric coefficients of C, H, O, N, and P were the remaining five. TN and
248 TP removal literature data roughly followed a gamma distribution, so that distribution shape was
249 chosen for modeling. Alpha and beta (shape and rate parameters, respectively) for the gamma
250 distributions were set to best fit the literature data (see supplementary information for more
251 details). Stoichiometric coefficient values for C, H, O, N, and P were generated using normal
252 distributions with the mean of each set to its Redfield ratio value. The standard deviation of these
253 normal distributions was set to 25% of the mean. Each model was run using random numbers
254 within the seven distributions, in a stochastic Monte Carlo approach. Results are reported as the
255 average of 1000 such runs.

256 A sensitivity analysis was performed to determine which of the seven algae model
257 parameters most affected the results. Each parameter was tested individually, using its distribution
258 in 1000 model runs, but keeping the other parameters set at their mean values. The resulting model
259 outputs for algal biomass production, N uptake into algal biomass, and P uptake into algal biomass
260 were collected as final distributions. The model was considered to be most sensitive to the
261 individual parameters that led to the highest standard deviations in model outputs.

262 The potential nutrient uptake (removal efficiency multiplied by nutrient loading) for both
263 nitrogen and phosphorus was used to determine the limiting nutrient (N or P) based on the
264 elemental composition of algal biomass. Nutrient uptake was calculated assuming uptake for the
265 limiting nutrient was equal to the potential uptake. Nutrient removal for the non-limiting nutrient

266 was determined by the elemental composition and production of algal biomass. The quality of the
267 effluent was determined based on limiting- and non-limiting nutrient uptake. Nitrogen and
268 phosphorus variables from BioWin that were modeled as available to algae were ammonia, nitrate,
269 readily biodegradable Kjeldahl nitrogen, and orthophosphate. Changes in total organic carbon
270 (TOC) in algaculture were also determined by the elemental composition of the algal biomass,
271 assuming carbon dioxide and TOC were both able to be used as carbon sources for algal growth.
272 Carbon available from wastewater was calculated in BioWin from total dissolved CO₂ and readily
273 and slowly biodegradable COD in the influent to the algaculture process. COD was converted to
274 TOC, as described in Metcalf & Eddy.⁴⁶ It was assumed that additional CO₂ would be supplied when
275 CO₂ and TOC in the wastewater were not sufficient to satisfy the demand determined by the
276 elemental composition (i.e. when carbon was the limiting nutrient).

277 Land area required for algaculture was calculated assuming raceway style ponds as
278 described by others⁴⁸ with a hydraulic residence time of 4 days and a depth of 0.3 m. Dilution of
279 side-stream wastewater is reported in literature and is accounted for in land area calculations.
280 Harvesting efficiency of algal biomass was generously assumed to be 100%, but implications of
281 lower efficiencies are discussed. It is important to note that the purpose of this study is not to
282 design algae ponds for use at treatment plants. Instead it looks at how algaculture could potentially
283 relieve the operational burdens associated with treating oxygen demand and nutrients.

284 **2.4 Impact Assessment**

285 A comparative impact assessment was performed and results for the following impact
286 categories are presented: eutrophication, global warming potential, ecotoxicity, and primary energy
287 demand. These categories were chosen to represent the most relevant impacts to treatment
288 operations and emissions. The modified NEB approach was used, where impacts from direct release
289 of untreated wastewater to freshwater were subtracted from operational impacts to determine the
290 net (rather than gross) impacts. The impact assessment results are not comprehensive of the entire

291 life cycle of the treatment plant, but are a comparison of operational stage of the different treatment
292 scenarios as previously described.

293 This LCA was conducted using Gabi 6.2 (PE International) platform and based on inventory
294 data from process models and the Gabi database for electricity and transportation. Biosolids
295 transportation to agricultural land was modeled assuming 2% solids content and a distance of 100
296 km from plant to application site in a 22 ton truck. Primary solids generated in the PANR were
297 assumed to be treated off-site and transportation was modeled like biosolids transportation, except
298 6% solids were assumed because of the better settlability of primary solids.⁴⁶ TRACI 2.1^{49,50} was the
299 impact assessment method used for eutrophication and global warming. Greenhouse gas emissions
300 were calculated as described in Foley et al., 2010.² USEtox⁵¹⁻⁵³ was used for ecotoxicity, which is
301 primarily a result of metals concentrations in biosolids; biosolids metals concentrations were used
302 as reported in Foley et al. 2010.² Although considered in biosolids, metals are not reflected in
303 effluent, algal biomass, or avoided emissions which is recognized as a limitation to the calculation of
304 ecotoxicity impacts. Primary energy demand was calculated from United States (East) electricity
305 grid mix and truck transport using GaBi database processes and characterization factors
306 (Professional 2013 and Energy extension databases).

307 **3. Inventory results**

308 Analyzing life cycle impacts of a process involves first gathering data on relevant mass and
309 energy flows to build a life cycle inventory. To understand the impacts from an LCA, it is necessary
310 to first interpret the life cycle inventory data to give a better understanding of what is driving the
311 impacts. This interpretation step also allows a better understanding of the drawbacks and potential
312 improvements to the processes analyzed.

313 **3.1 Treatment**

314 The primary function of a wastewater treatment plant is to provide a barrier for release of
315 contaminants that will negatively impact the receiving water and thus it is pertinent to understand
316 how new technologies developed for use at wastewater treatment plants will impact effluent
317 quality. Primarily, effluent concentrations of BOD and total suspended solids (TSS) must meet
318 permit limits for discharge (9.5 mg BOD/L and 30 mg TSS/L respectively in the Cochran Road case).
319 For all modeled treatment scenarios, effluent was found to comply with standards for BOD (Table
320 2). In addition, all systems were shown to comply with TSS standards (data not shown). In the
321 TANR case this was directly influenced by the 100% harvesting efficiency assumed for the
322 algaculture process, which is difficult to achieve with current algae technologies⁵⁴. In real systems,
323 100% removal of algal cells would require a robust separation, such as membrane filtration,⁵⁵
324 which would likely impart large energy demands to the algaculture system. Harvesting efficiency
325 and energy consumption of proposed algaculture systems should be addressed prior to
326 implementation of tertiary algal nutrient removal. Implications of harvesting efficiency issues
327 provide motivation for developing an alternative to tertiary treatment for algaculture integration at
328 WWTPs.

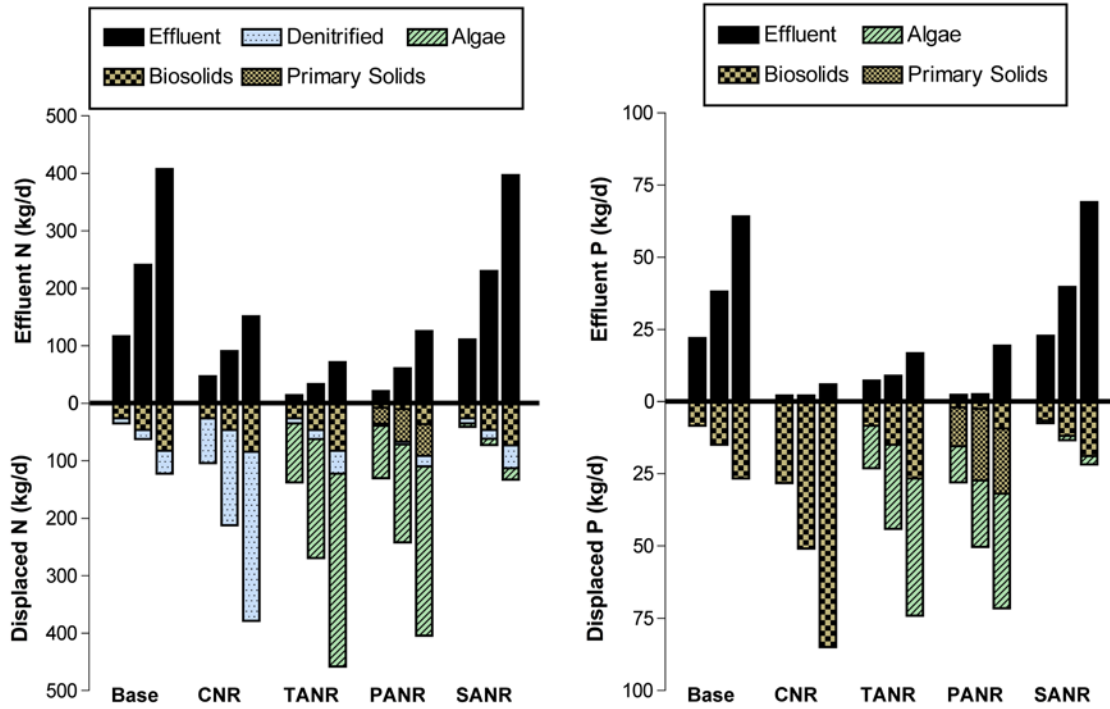
329 Beyond the standard treatment targets of BOD and TSS, effluent nitrogen and phosphorus
330 concentrations are important for controlling eutrophication in receiving waters. Total nitrogen
331 (TN) and total phosphorus (TP) effluent concentrations for each scenario are shown in Table 2. All
332 nutrient removal strategies had improved effluent quality in terms of TN over the Base scenario,
333 with TANR and PANR showing the best performance. Again, consideration should be given to
334 assumption of 100% removal of algal biomass before discharge for the TANR case. For both low and
335 medium strength wastewaters, PANR is also competitive with CNR in terms of phosphorus removal,
336 and has the benefit of non-harvested algal biomass being captured in activated sludge and
337 secondary sedimentation processes.

338 **Table 2:** Influent and effluent wastewater characteristics for low, medium, and high strength wastewaters.⁴⁶
 339 Units are mg/L.

	Strength	COD	BOD	TN	TP
Influent	Low	250	122.9	20	4
	Medium	430	211.4	40	7
	High	800	393.3	70	12
Effluent					
Base	Low	20.8	2.6	15.5	2.9
	Medium	30.1	2.6	32.0	5.1
	High	63.5	5.5	54.1	8.5
CNR	Low	19.4	2.2	6.3	0.3
	Medium	28.4	2.2	12.1	0.3
	High	57.8	4.3	20.2	0.8
TANR	Low	16.7	2.6	1.9	1.0
	Medium	24.3	2.6	4.5	1.2
	High	56.9	5.5	9.5	2.2
PANR	Low	17.5	3.2	2.9	0.3
	Medium	19.3	3.2	8.2	0.4
	High	44.4	3.8	16.9	2.6
SANR	Low	20.8	2.6	14.7	3.0
	Medium	30.0	2.6	30.6	5.3
	High	84.6	5.8	52.7	9.2

340

341 The effluent quality from SANR is essentially the same as Base; the small flow
 342 (approximately 1% of the influent flow) receiving nutrient removal in the SANR scenario does not
 343 result in large changes to effluent nutrient concentrations. It should be noted, however, that these
 344 results represent a steady-state simulation and side-stream flows are rarely constant, especially for
 345 plants that decant digesters as is common for aerobic digesters, such as in the model plant used
 346 here. Therefore, the pulse input from the decanting operation could cause a larger perturbation
 347 than is captured in this steady-state simulation and thus side-stream algaculture may serve as a
 348 type of equalization for small concentrated streams.



350

351 **Figure 2:** Effluent loading and fate of displaced total nitrogen (TN) and total phosphorus (TP) for each
 352 scenario. The three bars for each scenario represent low, medium, and high strength wastewater respectively.

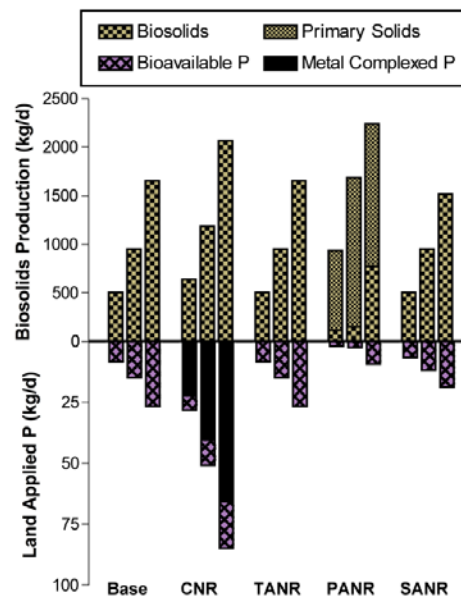
353 Reduction of nitrogen and phosphorus from effluent is the result of changing the state of
 354 these compounds from the dissolved form to solids or gases. Understanding the fate of nutrients
 355 helps elucidate where other impacts occur as a result of nutrient removal. Figure 2 tracks the fate of
 356 both nitrogen and phosphorus in each case. N and P leaving in biosolids represent the potential
 357 benefit of improved soil quality and fertility when biosolids are land applied. However, in CNR
 358 much of the phosphorus is bound in stable metal complexes and is not available for plant growth.
 359 Additionally, if the end-use of the algal biomass is as a replacement of a terrestrial crop, N and P
 360 that leave the plant in algal biomass can also be considered a benefit due to the offsets of fertilizer
 361 that would be required to grow the terrestrial crops the algae is replacing.

362 Nitrogen removal through denitrification (to N₂ gas) is the main approach to nitrogen
 363 removal in the wastewater treatment industry, as represented by CNR, but this process is also the

364 main source of nitrous oxide at WWTPs.⁵⁶ This approach to nitrogen removal reduces impacts to
 365 receiving waters but because N₂O is such a potent greenhouse gas, may increase overall
 366 environmental impacts due to global warming effects, which are discussed in detail later.
 367 Implications of primary solids in PANR are also discussed later.

368 3.2 Biosolids production

369 Land application of stabilized biosolids is a common method of disposal for small treatment
 370 plants and can be viewed as a benefit or an impact to the environmental performance of the plant.
 371 On the one hand, nutrients and organic carbon in the biosolids serve to replace industrial fertilizers
 372 and sequester carbon by increasing soil organic matter. On the other hand, biosolids have been
 373 shown to contain pollutants including heavy metals and other toxic compounds, and land
 374 application of these contaminants poses an exposure risk to humans. Additionally, transportation
 375 and disposal costs provide incentive to minimize biosolids production. These factors must be
 376 weighed in design of plant modifications.



377
 378 **Figure 3:** Biosolids production rates and phosphorus loading rates to agricultural land resulting from land
 379 application.

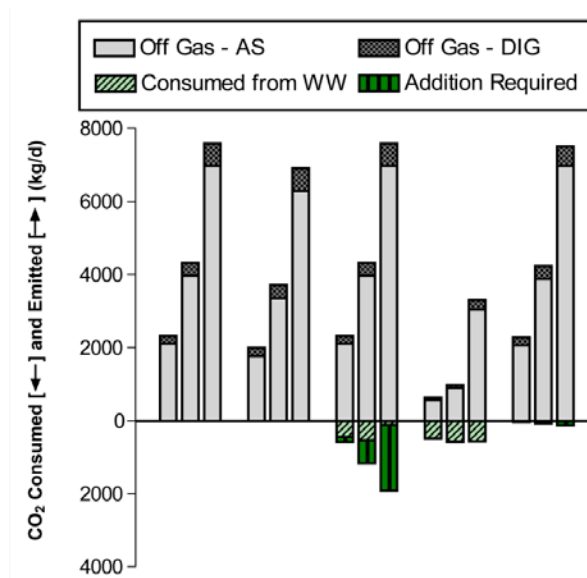
380 Figure 3 shows the results of digested biosolids production from all studied scenarios,
381 including the phosphorus application rate which is the target for nutrient recovery because it is a
382 non-renewable resource. Base, TANR, and SANR cases show similar performance in terms of
383 biosolids production and phosphorus content. CNR resulted in higher biosolids and phosphorus
384 loading rates, but again this can be attributed to the use of chemical precipitation whose metal-
385 bound phosphorus may not contribute well to fertilization of the receiving soil. In addition, the
386 increase in aluminum from aluminate may increase risks associated with land application.

387 The diminished rate of biosolids production seen for the PANR case is counteracted by
388 primary solids production. Aerobic digestion of primary solids is uncommon, therefore this
389 scenario would only be applicable if an alternative treatment or use of the primary solids is
390 available. Transportation and disposal of the primary solids would be a major consideration for
391 implementation of such a system. One potential end use for the algal biomass could be anaerobic
392 digestion, and if that strategy were employed these additional solids could also be anaerobically
393 digested; this is discussed in more detail later.

394 **3.3 Direct greenhouse gas emissions**

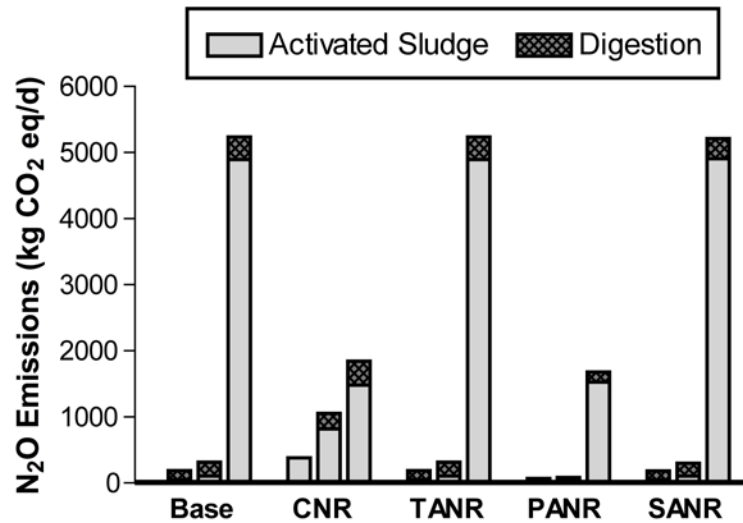
395 International standards for life cycle assessment state that CO₂ emissions from wastewater
396 treatment are not included in calculations of global warming potential because all the influent
397 carbon is assumed biogenic.⁵⁷ However, to capture the overall benefits of using algaculture in
398 wastewater treatment, it is pertinent to consider the utilization of carbon dioxide by algae. In the
399 algaculture model, carbon necessary to sustain growth was calculated from the stoichiometric
400 coefficient. Both dissolved CO₂ and readily biodegradable organic carbon in the wastewater were
401 available for algae growth and additional CO₂ necessary was calculated. In both TANR and SANR, it
402 was seen that additional carbon is necessary to achieve the intended nutrient removal due to the
403 lower C:N ratio as compared to untreated wastewater in PANR. This additional carbon requirement

404 could be provided from CO₂ emissions from the activated sludge or digestion processes which
405 produce far more than is required in algaculture (Figure 4).



406
407 **Figure 4:** Carbon dioxide emissions from activated sludge (AS) and digestion (DIG) and consumption in
408 algaculture, showing both CO₂ consumed from the wastewater and required addition.

409 In addition to carbon dioxide, methane and nitrous oxide are potent greenhouse gases that
410 may be produced at wastewater treatment plants. The scenarios considered should not be
411 significant contributors to CH₄ emissions because they do not include anaerobic digestion; this was
412 verified by BioWin models. Nitrogen removal processes (nitrification and denitrification) are often
413 cited as the source of N₂O, but any reactor with low dissolved oxygen can emit this gas. Figure 5
414 shows the calculated N₂O emissions for the activated sludge systems and the digester in each
415 scenario. Though nitrification and denitrification are considered the major source of N₂O, these
416 emissions (in CNR) are minimal when compared to the overloaded systems, except for PANR which
417 was comparable with CNR.



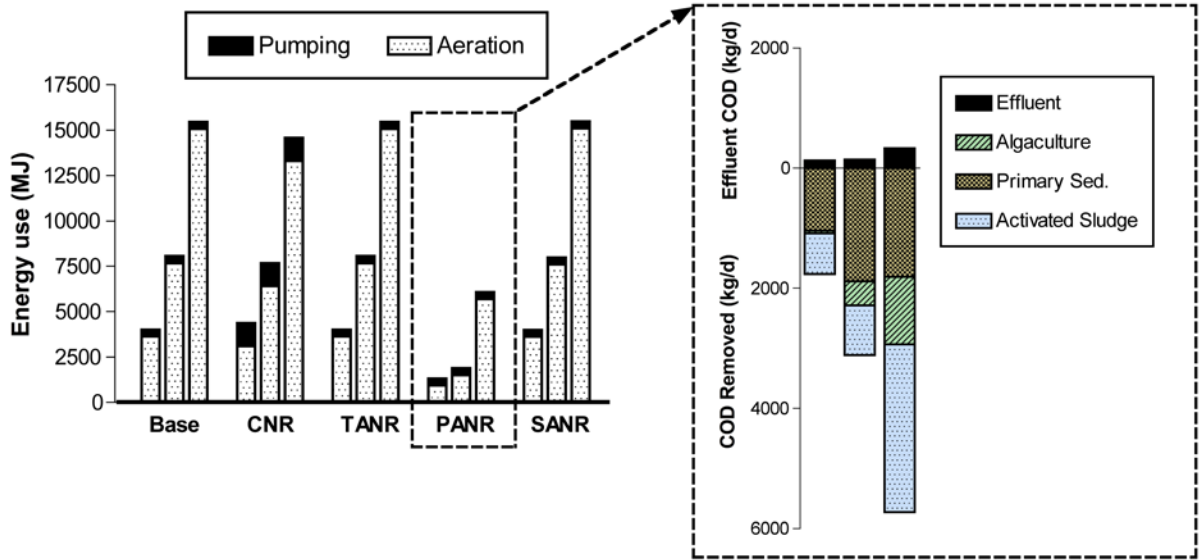
418

419 **Figure 5:** Nitrous oxide (N₂O) emissions for each wastewater strength (low, medium, and high) showing the
 420 influence of high loading rates on global warming potential.

421 **3.4 Energy use**

422 Electricity use is a prominent cause of impacts in wastewater treatment life cycle
 423 assessment studies. Electricity is primarily used to run blowers to provide aeration to activated
 424 sludge systems and for running pumps within the system. Reported aeration rates and recycle
 425 pumping rates from BioWin show CNR and PANR reduced the required aeration from the Base
 426 scenario (Figure 6). For CNR, this is a result of the treatment of BOD occurring in the anoxic
 427 selector, which is not aerated. The savings in aeration seen in CNR, however, are the result of
 428 recycle pumping required to achieve denitrification in the anoxic selector, thus increasing pumping
 429 energy requirements. On the other hand, when algaculture is used prior to activated sludge (PANR),
 430 COD loading to activated sludge is reduced, decreasing the aeration requirements for activated
 431 sludge. The right panel of Figure 6 highlights the influence of primary sedimentation and
 432 algaculture on COD removal. In addition to the reduced aeration and recycle pumping rates seen in
 433 PANR, it also has the benefit of not requiring additional aeration to algaculture to provide necessary
 434 carbon (Figure 4) unlike the other algaculture scenarios.

435



436

437 **Figure 6:** Energy use for activated sludge and digestion, showing aeration and pumping contributions (left)
438 and COD removal in each unit operation in PANR (right).

439 3.5 Land use

440 The land required for algalculture exceeds that necessary for traditional activated sludge
441 systems due to shallow tank depths necessary to sustain sunlight penetration in algalculture.
442 Results show that for TANR and PANR, approximately 10 hectares are required to support raceway
443 ponds; PANR would also require land for primary sedimentation (approximately 150 m² or 0.015
444 hectares). For SANR, only 0.2 hectares were required, including 50% dilution of side-stream
445 wastewater cited in literature for this type of wastewater.

446 3.6 Sensitivity analysis

447 The life cycle inventory for this study relies on predictions about performance for both
448 wastewater treatment unit processes and algal cultivation unit processes. The wastewater
449 treatment aspect is based on BioWin models and, while not perfect, they have been vetted through
450 common use. The algal cultivation modeling is not based on such standard methods and its
451 parameters are less certain. It is therefore interesting to evaluate how sensitive the algae models
452 are to the input parameters.

453 Sensitivity results for algal biomass production, N uptake into algal biomass, and P uptake
454 into algal biomass are plotted for each algal treatment scenario (TANR, PANR, and SANR) in the
455 supplementary information. The first observation is that algal biomass was more sensitive, in
456 general, to the stoichiometric coefficients for C, H, O, N, and P than it was to the TN and TP uptake
457 parameters. This simply reflects the fact that wider distributions were used for the stoichiometric
458 coefficients than for the uptake parameters. For predicting algal biomass it will be important to
459 understand the stoichiometric coefficients for the species of interest, under the conditions of
460 interest, in order to limit the prediction error.

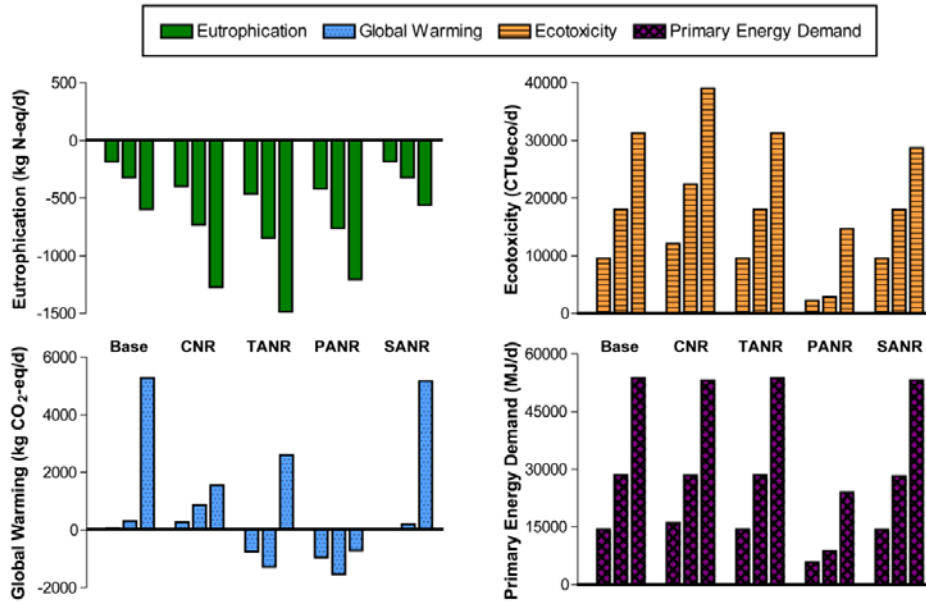
461 The sensitivity results give insight into the behavior of algal unit processes in terms of
462 limiting nutrients. Both nitrogen uptake and phosphorous uptake for the TANR scenario (Figure S7)
463 were sensitive to the N and P coefficients. A closer look at the data (not shown) reveal that during
464 the stochastic TANR modeling N was the limiting nutrient about $\frac{3}{4}$ of the time while P was limiting
465 for $\frac{1}{4}$ of the runs. When either nutrient was limiting, it affected both N and P uptake by affecting the
466 total biomass; thus both parameters had an impact on the sensitivity, though N had the greater
467 effect. In the PANR model (Figure S8) P was limiting in $\frac{2}{3}$ of the runs, while N was limiting in $\frac{1}{3}$
468 of the runs. This explains why algal biomass and P uptake are most sensitive to the P coefficient,
469 and even N uptake (though most sensitive to the N coefficient) is affected by the P coefficient. In the
470 SANR model (Figure S9) greater than 99% of the runs had N as the limiting nutrient. Thus nitrogen
471 uptake was only sensitive to the TN-uptake parameter, and P uptake was also highly affected by the
472 N coefficient. These results lend motivation for future laboratory and field work to determine which
473 nutrients are limiting in practice, as those will significantly affect the algaculture behavior. Because
474 the wastewater unit processes can dramatically affect the limiting nutrients, and because
475 algaculture can in some cases feed back to the wastewater processes, a clear understanding is
476 needed of how the processes integrate.

477 **4. Impact assessment**

478 Life cycle impact assessment is an important tool for engineers, policy makers, and water
479 systems managers for direct comparison of the sustainability of wastewater treatment processes by
480 addressing the tradeoffs between local and global impacts (e.g. eutrophication and global warming,
481 respectively). The impact categories presented in this study were chosen to reflect both primary (at
482 the treatment plant) and secondary (from upstream and downstream processes) impacts of
483 wastewater treatment operation.

484 The LCA modeling in this study shows both impacts and benefits from treatment operation
485 (Figure 7). Most relevant are eutrophication impacts and benefits. Although there are impacts
486 associated with release of untreated BOD, TN, and TP to receiving waters, use of net impacts shows
487 the huge reductions in eutrophication potential at WWTPs; the magnitude of the benefit directly
488 reflects the effluent quality in each case.

489 In addition to benefits from reduction of aquatic pollution, there is also a possible benefit in
490 terms of global warming associated with algal nutrient removal. While implementation of TANR
491 may have potential to be a carbon neutral option, the models indicate that PANR is a carbon
492 consuming process within the scope of this study. Treatment and disposal of the primary solids
493 generated in this scenario, which is outside the scope, should also be considered if implementation
494 of this technology is to be sustainable.

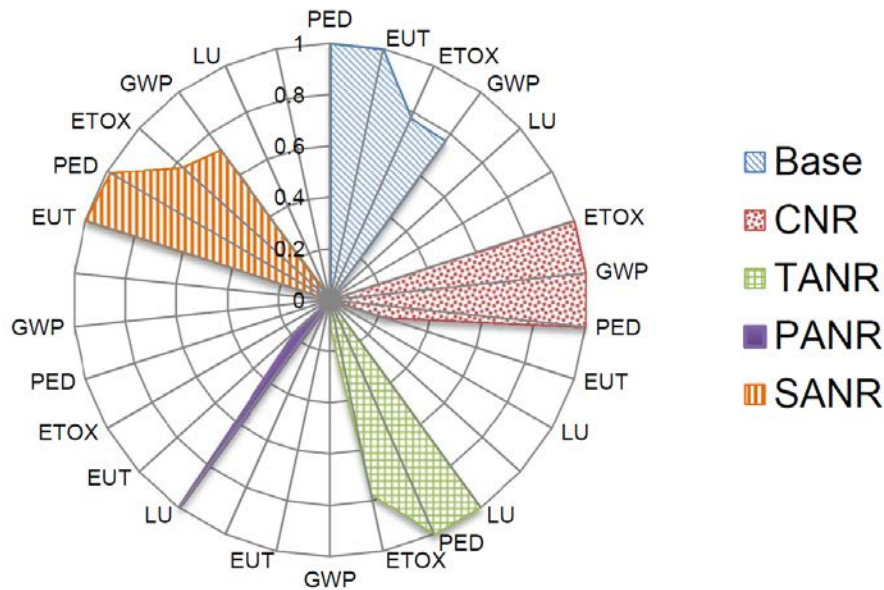


495

496 **Figure 7:** LCA results showing eutrophication (top left), global warming (bottom left), ecotoxicity (top right),
 497 and primary energy demand (bottom right). Negative values reflect a net negative impact, i.e. a benefit. All
 498 values are reported for one functional unit (2 MGD of raw wastewater treated).

499 Results for both ecotoxicity and primary energy demand assessment show impacts for all
 500 scenarios, the lowest in the PANR case. The ecotoxicity and energy demand impacts are
 501 consequences of land application of biosolids and electricity consumption at the treatment plant.
 502 Ecotoxicity arises from heavy metals which are common, though regulated, in land applied
 503 biosolids. The large reduction in biosolids production that results from PANR explains reductions in
 504 ecotoxicity for this scenario. Primary energy demand is also greatly affected in the PANR case as a
 505 result of several factors. First, aeration required in activated sludge following PANR is far lower due
 506 to the removal of COD by algal growth and primary sedimentation. Additionally, this reduced BOD
 507 and nutrient loading to activated sludge is the cause of reduction in biosolids production, which in
 508 turn requires less energy for both digestion and transportation to agricultural sites for land
 509 application. For a side-by-side comparison of all categories and treatment scenarios, Figure 8 shows
 510 the impacts on a scale from zero to one, representing the lowest and highest impact respectively in
 511 each category; therefore, the smaller a scenario's area, the more beneficial it is. The small size of the
 512 PANR petal demonstrates its advantages over the other scenarios. The large relative impact for land

513 use in the PANR scenario identifies one of the drawbacks to this technique, but highlights the
 514 motivation for employing the process at small WWTPs, likely in rural areas where land may be
 515 more readily available than in urban areas.



516

517 **Figure 8:** Life cycle impacts for the five treatment scenarios in five categories: primary energy
 518 demand (PED), eutrophication (EUT), ecotoxicity (ETOX), global warming potential (GWP), and
 519 land use (LU). The scale from zero to one represents the lowest and highest impact respectively in
 520 each category. Categories for each petal (each scenario) are ordered from highest to lowest impact.

521 **4.1 Algal biomass production**

522 In all ANR scenarios, algal biomass produced (Table 3) could conceivably be used
 523 beneficially, either in conjunction with existing treatment operation, or by an outside entity. A great
 524 deal of recent research has focused on the use of algae as a feedstock for biofuel production, but
 525 there are other options as well.

526 **Table 3:** Predicted algal biomass production for three algaculture-integrated scenarios for each wastewater
 527 strength. Values represent the mean and 95% confidence intervals expressed in kg/d.

Algal Biomass Production			
	Low	Medium	High
TANR	1676 ± 29	3347 ± 54	5436 ± 88
PANR	1456 ± 24	2705 ± 46	4667 ± 79
SANR	94 ± 2	176 ± 4	327 ± 8

528

529 In the context of the wastewater treatment operation, there are three promising uses. First,
530 land application of algal biomass can provide beneficial nutrients and organic matter to soil. Algal
531 biomass has higher nutrient content than typical biosolids so may be more beneficial as a fertilizer.
532 In addition, algal treatment processes are less energy-intensive than activated sludge processes
533 resulting in reduced operational impacts and costs for a treatment plant to produce this organic
534 fertilizer. If land application is chosen, however, it will be pertinent to include the impacts
535 associated with land application, including heavy metals and transportation.

536 Another option for re-use is as a substrate for anaerobic digestion (AD). Although AD is not
537 common for small plants, it has been proposed that a centrally located site for anaerobic digestion
538 may serve to digest neighboring systems' biosolids.⁵⁸ It is also recommended that accepting other
539 organic wastes can improve payback periods for digesters. If ANR can serve as a substrate for
540 biogas production and as a means to decrease costs associated with wastewater treatment, this
541 may further improve payback periods.

542 In addition to land application and biogas production, algal biomass from nutrient removal
543 processes could serve another wastewater treatment purpose as a biosorbant. Algae have been
544 shown to be effective in removal of metals and other contaminants present in wastewaters at low
545 concentrations, and could potentially be used on site at municipal WWTPs or distributed for use at
546 contamination point-sources. These point sources would likely be factories or other industrial
547 wastewater producers.

548 **4.2 Recommendations**

549 Treatment, algaculture, and life cycle assessment models in this study have shown the
550 benefits of using algal nutrient removal at small wastewater treatment plants, but further
551 laboratory and pilot scale research is necessary to move this technology into the real world.

552 Wastewater specific algal growth rates, nutrient uptake rates, and areal productivity values will be
553 necessary to design functional ANR systems. Improved algaculture models should also be pursued
554 allowing for optimization of integrated processes.

555 **5. Conclusions**

556 This study supports the hypothesis that integrating algaculture at wastewater treatment
557 plants can improve the sustainability of wastewater systems. Primary algal nutrient removal
558 proved most promising due to huge reductions in operational energy and biosolids production.
559 However, this scenario would require primary sedimentation, which is an important consideration.
560 Improvements in effluent quality and efficiency over conventional treatment strategies through
561 algal nutrient removal can provide an innovative way for small communities to contribute to a
562 growing interest in energy and resource recovery in the wastewater industry.

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567

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569

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